To ensure proper functionality and optimum performance, it is STRONGLY recommended that Hillphoenix specialty cases be installed/serviced by qualified technicians who have experience working with commercial refrigerated display merchandisers and storage cabinets. For a list of Hillphoenix-authorized installation/service contractors, please visit our website at www.hillphoenix.com.
LIABILITY NOTICE

For Cases with Shelf Lighting Systems

Hillphoenix does NOT design any of its shelf lighting systems or any of its display cases with shelf lighting systems for direct or indirect exposure to water or other liquids. The use of a misting system or water hose on a display case with a shelf lighting system, resulting in the direct or indirect exposure of the lighting system to water, can lead to a number of serious issues (including, without limitation, electrical failures, fire, electric shock, and mold) in turn resulting in personal injury, death, sickness, and/or serious property damage (including, without limitation, to the display itself, to the location where the display is situated [e.g., store] and to any surrounding property). DO NOT use misting systems, water hoses or other devices that spray liquids in Hillphoenix display cases with lighted shelves.

If a misting system or water hose is installed or used on a display case with a shelf lighting system, then Hillphoenix shall not be subject to any obligations or liabilities (whether arising out of breach of contract, warranty, tort [including negligence], strict liability or other theories of law) directly or indirectly resulting from, arising out of or related to such installation or use, including, without limitation, any personal injury, death or property damage resulting from an electrical failure, fire, electric shock, or mold.

P079211M, REVO
Important

At Hillphoenix®, the safety of our customers and employees, as well as the ongoing performance of our products, are top priorities. To that end, we include important warning messages in all Hillphoenix installation and operations handbooks, accompanied by an alert symbol paired with the word "DANGER", "WARNING", or "CAUTION".

All warning messages will inform you of the potential hazard; how to reduce the risk of case damage, personal injury or death; and what may happen if the instructions are not properly followed.

⚠️ **DANGER**
Indicates an immediate threat of death or serious injury if all instructions are not followed carefully.

⚠️ **WARNING**
Indicates a potential threat of death or serious injury if all instructions are not followed carefully.

⚠️ **CAUTION**
Indicates that failure to properly follow instructions may result in case damage.
Revision History

- new manual format_03/20
- condenser air intake filter cleaning_12/20
GENERAL NOTES:
- "---" Indicates that the feature is not an option on this case model and/or the data is not yet available at this time.
- (SFC) Small Format Channel offering is wired for undershelf lighting.

<table>
<thead>
<tr>
<th>Case</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>HVI-3-304S/305S-EC</td>
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</table>

HVI-3-304S/305S-EC
Self-Service Open Multi-Deck End Cap Island Merchandiser
304 & 305 (Bakery/Beverage/Deli/Produce)

2017 DOE COMPLIANT
Enginnered for stores with ambient conditions not to exceed 75° and 55% relative humidity. Due to engineering improvements specifications may change without notice. All measurements are taken per ASHRAE-72-2005 specifications. Hillphoenix Refrigerated Display Cases for sale in the United States meet or exceed Department of Energy 2017 requirements. Numbers are based on standard case sizes. Consult engineering.

<table>
<thead>
<tr>
<th>Rev. Date</th>
<th>Rev. #</th>
<th>Rev. Title</th>
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<tr>
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<td>NEW STANDARDS</td>
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TECHNICAL REFERENCE

HVI-3-304S/305S-EC Self-Service Open Multi-Deck End Cap Island Merchandiser
304 & 305 (Bakery/Beverage/Deli/Produce)

### SYSTEM REQUIREMENTS

<table>
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<tr>
<th>Case Length</th>
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<th>Phase</th>
<th>Total Amps</th>
<th>Minimum Circuit Ampacity</th>
<th>Maximum Overcurrent Protection</th>
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### ELECTRICAL DATA

<table>
<thead>
<tr>
<th>Case Length</th>
<th>Fans Per Case</th>
<th>High Efficiency Fans</th>
<th>Anti-Condensate Fans</th>
<th>Drain Pumps</th>
<th>Evaporator Pan Heaters</th>
<th>Auxiliary Fans</th>
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<tr>
<td></td>
<td></td>
<td>120 Volts</td>
<td>120 Volts</td>
<td>120 Volts</td>
<td>208 Volts</td>
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<td>305</td>
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### LIGHTING DATA

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<tr>
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<th>Light Length (Lights Per Row)</th>
<th>Clearvoyant 4 LED Lighting (Per Light Row)</th>
<th>Clearvoyant 4 LED Lighting (Per Light Row)</th>
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<tr>
<td></td>
<td></td>
<td>Standard Power (Cornice)</td>
<td>Standard Power (Shelf)</td>
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<td></td>
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<td>120 Volts</td>
<td>120 Volts</td>
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<td>Amps</td>
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<td>8.5'</td>
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<td>14.2</td>
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<tr>
<td>305</td>
<td>8.5'</td>
<td>0.13</td>
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### GUIDELINES AND CONTROL SETTINGS

<table>
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<tr>
<th>24hr Energy Usage (kWh/ft)</th>
<th>Suction Temperature @ Case Outlet (°F)</th>
<th>Superheat Set Point @ Bulb (°F)</th>
<th>Discharge Air (°F)</th>
<th>Discharge Air Velocity (FPM)</th>
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### CONDENSING UNIT DATA

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<th>Case Length</th>
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<th>Phase</th>
<th>HP</th>
<th>RLA (Amps)</th>
<th>LRA (Amps)</th>
<th>Refriger.</th>
<th>Condenser Fans</th>
<th>Lbs. of Refrig.</th>
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<td>1.5</td>
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<td>404a</td>
<td>0.74</td>
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### NOTES:

- "---" Indicates that the feature is not an option on this case model and/or the data is not yet available at this time.
- Listed discharge air velocity represents the average velocity at the peak of defrost.
- RLA - Running Load Amps
- LRA - Locked Rotor Amps
**TECHNICAL REFERENCE**

**HVI-3-304S/305S-EC**  
Self-Service Open Multi-Deck End Cap Island Merchandiser  
304 & 305 (Bakery/Beverage/Deli/Produce)

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<table>
<thead>
<tr>
<th>Defrosts Per Day</th>
<th>Electric Defrost</th>
<th>Timed-Off Defrost</th>
<th>Hot Gas Defrost</th>
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<td>Run-Off</td>
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<td>Fail-Safe</td>
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<td>Time (Min)</td>
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</tbody>
</table>
HVI-3-304S/305S-EC Self-Service Open Multi-Deck End Cap Island Merchandiser
304 & 305 (Bakery/Beverage/Deli/Produce)

CASTER OPTION

CURVED END OPTION

1-1/2" PLEX PRODUCT STOP
(ORRATIONAL)

LOAD LIMIT

63 1/2" [161.3 cm]
39 1/2" [100.3 cm]
25 9/16" [64.9 cm]
16 7/8" [42.9 cm]

29 11/16" [75.4 cm]

48" [121.9 cm]
60" [152.4 cm]

29 11/16" [75.4 cm]

36" [91.4 cm]

TOEBLICK

ENGINEERED FOR STORES WITH AMBIENT CONDITIONS NOT TO EXCEED 75° AND 55% RELATIVE HUMIDITY. DUE TO ENGINEERING IMPROVEMENTS SPECIFICATIONS MAY CHANGE WITHOUT NOTICE. ALL MEASUREMENTS ARE TAKEN PER ASHRAE-72-2005 SPECIFICATIONS. HILLPHOENIX REFRIGERATED DISPLAY CASES FOR SALE IN THE UNITED STATES MEET OR EXCEED DEPARTMENT OF ENERGY 2017 REQUIREMENTS. NUMBERS ARE BASED ON STANDARD CASE SIZES. CONSULT ENGINEERING.

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</tr>
</tbody>
</table>
NOTES:
- Shown with the radius end.

HVI-3-304S/305S-EC
Self-Service Open Multi-Deck End Cap Island Merchandiser
304 & 305 (Bakery/Beverage/Deli/Produce)

Rev. Date | Rev. # | Rev. Title
----------|--------|-----------------|
03-17-20  | 1      | NEW STANDARDS  

HILLPHOENIX REFRIGERATED DISPLAY CASES FOR SALE IN THE UNITED STATES MEET OR EXCEED DEPARTMENT OF ENERGY 2017 REQUIREMENTS. NUMBERS ARE BASED ON STANDARD CASE SIZES. CONSULT ENGINEERING.
Thank you for choosing Hillphoenix for your food merchandising needs. This handbook contains important technical information and will assist you with the installation and operation of your new Hillphoenix specialty cases. By closely following the instructions, you can expect peak performance; attractive fit and finish; and long case life.

We are always interested in your suggestions for improvements (e.g. case design, technical documents, etc.). Please feel free to contact our Marketing Services group at the number listed below. Thank you for choosing Hillphoenix, and we wish you the very best in outstanding food merchandising.

CASE DESCRIPTION

This manual specifically covers the HVI-3-304S-EC and HVI-3-305S-EC bakery, beverage, deli and produce application self-service open multi-deck island merchandiser.

STORE CONDITIONS

Hillphoenix cases are designed to operate in an air-conditioned store that maintains a 75°F (24°C) store temperature and 55% (max) relative humidity (ASHRAE conditions). Case operation will be adversely affected by exposure to excessively high ambient temperatures and/or humidity.

REFRIGERATION SYSTEM OPERATION

Air-cooled condensing units require adequate ventilation for efficient performance. Machine-room temperatures must be maintained at a minimum of 65°F in winter and a maximum of 95°F in summer. Minimum condensing temperatures should be no less than 70°F.

SHIPPING CASES

Transportation companies assume all liability from the time a shipment is received by them until the time it is delivered to the consumer. Our liability ceases at the time of shipment.

RECEIVING CASES

Examine fixtures carefully and in the event of shipping damage and/or shortages, please contact the Service Parts Department at the number listed below.

CASE DAMAGE

Claims for obvious damage must be 1) noted on either the freight bill or the express receipt and 2) signed by the carrier’s agent; otherwise, the carrier may refuse the claim. If damage becomes apparent after the equipment is unpacked, retain all packing materials and submit a written request to the carrier for inspection within 14 days of receipt of the equipment. Failure to follow this procedure will result in refusal by the carrier to honor any claims with a consequent loss to the consumer.

If a UPS shipment has been damaged, retain the damaged material, the carton and notify us at once. We will file a claim.

LOST/MISSING ITEMS

Equipment has been carefully inspected to insure the highest level of quality. Any claim for lost/missing items must be made to Hillphoenix within 48 hours of receipt of the equipment. When making a claim please use the number listed below.

SERVICE PARTS & TECHNICAL SUPPORT

For service parts questions regarding our cases, please contact our Service Parts Department at 1-844-HPX-PART (1-844-479-7278) or dfr-ia-parts@doverfoodretail.com

For technical questions regarding our cases, please contact our Technical Support Department at 1-833-280-5714.

CONTACTING THE FACTORY

If you need to contact Hillphoenix regarding a specific fixture, be certain that you have both the case model number and serial number. (This information can be found on the data tag, located at the top-left interior, rear exterior panel or interior rear lower storage of the case. Location may vary based on case design.)
LOCATION
This refrigerated display case has been designed for displaying and storing perishable food product. It is engineered for air-conditioned stores with a maximum ambient of 75°F and 55% relative humidity.

When selecting the location for placement of this case, avoid the following conditions:

Excessive Air Movement
1. Doors
2. Air-conditioned vents
3. Other air sources

Excessive Heat
1. Windows
2. Sun
3. Flood lamps 8 feet or less from the product
4. Other heat sources

FLOOR PREP
1. Ask the general contractor if your current copy of the building dimensions are the most recently issued. Also, ask for the points of reference from which you should take dimensions to locate the cases.
2. Using chalk lines or a laser transit, mark the floor where the cases are to be located for the entire lineup. The lines should coincide with the outside edges of the case feet.
3. Move case as close as possible to its permanent location. Remove all crating and shipping braces above the shipping pallet. Loosen the plastic dust cover from the pallet, but leave cover over the case to protect it while removing the case from the pallet.
4. The power cord shipping brace (Fig. 1) can be removed with a screw gun. As for case shipping braces, the same would be applied with sled runner or caster construction. If the braces are metal brackets or locks they can be removed with a screw gun. If they are wood blocks they can be removed with a J-bar. **Note: Shipping braces are normally located at each corner of the case. Some case models with casters will use bracing that surrounds the casters entirely and some will use braces that affix to the toekicks at each corner. (Shipping braces used vary and are based on case design for best transport.)**
5. Carefully, if horizontal supports, lift case up and off the pallet. Remove dust cover. Installation hardware ships in a marked packet located inside the case. Remove dust cover. Installation hardware ships in a marked packet located inside the case. (Hillphoenix self-contained display cases are sometimes designed with casters. In most situations, one or two persons can easily move the case into position.) If there are casters simply roll them on to the store floor to the proper staging area. First remove all crating then all sled runner, caster, and/or power cord shipping braces. (Dependent on case design.)

6. Leveling is necessary to ensure proper operation of the refrigeration system and drainage of the condensate. Locate the highest point on the positioning lines as a reference for determining the proper height of the shim-pack levelers. A laser transit is recommended for precision and requires just one person. Level adjustable feet by twisting, if applicable, or shim as necessary under horizontal or vertical (caster) supports as this will help ensure that the case is not settling over time.

7. Locate horizontal (Fig. 2) or vertical (caster) support positions along the chalk line. Spot properly leveled shim packs at each support location.

8. (SLED RUNNERS) If necessary, drill a hole in each end of every horizontal support (Fig. 3) and fasten to the floor with concrete anchors. **Note: The holes do not need to be in the exact locations specified here. Be sure that the anchors are close to the end of the horizontal supports and at each corner of the case.**

9. (CASTERS) If necessary, attach two brackets at two separate corners of the case (Fig. 4) and fasten to the floor with concrete anchors. **Note: The brackets do not need to be affixed in the exact locations specified here. However, be sure that the anchors are close to the corners and that at least two brackets are used, one at each corner.**
You can use more than two brackets for anchoring if you want further support this way.

CAUTION

These cases are not designed for excessive external weight. Do not walk on top or inside of cases. Doing so may result in case damage and/or personal injury.

LINE-UP & INSTALLATION

Single Case

1. Move the case into position. Using a “J” bar, raise the end of the case (under cross support), and lower the horizontal support on to the shim packs. Repeat on the other end of the case.

2. Remove the lower toekick panel by taking out the retaining screws around the outside of the panel. After the screws are removed you can gently slide it away from the case (Fig. 5).

WARNING

Be certain that your hands and feet are out of the way before lowering the case. Failure to do so may result in serious injury.

3. To remove the wood compressor shipping block, the four retaining nuts will need to be loosened (Fig. 6). Once the nuts are loose the shipping block can be easily removed.

4. After the shipping block is removed leave the compressor retaining nuts loose. DO NOT TIGHTEN THEM DOWN. Leaving them loose will allow the compressor to move freely on its springs.

5. Once done be sure to screw the lower toekick panel back in place.

3. Be certain that your hands and feet are out of the way before lowering the case. Failure to do so may result in serious injury.
CASE INSTALLATION

2. Once the case is properly placed on the shim packs, check the vertical plumb of the case by placing a bubble level on the rear wall. Add/remove shim packs as needed. For the horizontal level, repeat this process after placing the bubble level on the front sill.

3. Install the bumper, if applicable, into pre-attached bumper track and snap into place. (Most island cases ship with bumper pre-installed.)

4. After sufficient time has passed to allow for bumper shrinkage, cut away the excess bumper for final fit and finish. Be certain to use an appropriate cutting tool (tubing- or PVC-cutter) to ensure a smooth cut.

5. Install case shelves and reconnect lights. Be aware that differing shelf configurations will affect energy consumption and case performance.

6. Install toekick/compressor compartment access panel back onto the base of case, if applicable.
ELECTRICAL

Electrical hookups are made through the power supply box that can be accessed by removing the lower toekick panel. Always check the data tag located on left end exterior panel or top interior of the case. The case must be grounded. For more detailed electrical wiring information (see Appendix A1).

Prior to plugging in and starting up the case always check the data tag located on the left end exterior panel or top interior of the case, as well as the voltage label found on the main power cord (Fig. 8) which can be found at the rear base panel. **Note:** Check that the voltage of the receptacle you are going to use for power and the voltage required for the case match.

PLUMBING

Some self-contained cases require a floor drain. If applicable, the drain outlet or “P” trap (Fig. 7) is shipped loose with the case and made from a 1 1/2” PVC pipe. Care should be given to ensure that all connections are water-tight and sealed with the appropriate PVC or ABS cement.

Drain lines can be run left or right of the tee with the proper pitch to satisfy local drainage requirements. When connecting the PVC to the existing floor drains be sure to provide as much downhill slope as possible and avoid long runs of drain lines.

Do not install condensate drains in contact with non-insulated suction lines in order to prevent condensate from freezing. Install the 1 1/2” PVC trap, which is provided with the case. All drains must be trapped.

Before operating the case, be certain to remove the styrofoam shipping block that protects the plumbing lines during shipping.

**CAUTION**

Be certain that all plumbing connections are compliant with local codes.

REFRIGERATION & COMPRESSOR COMPARTMENT

A bottom mounted compressor compartment can be accessed by removing the front, rear or side panel. A top mounted compressor compartment is accessible by ladder to the top of the case.

Access locations and/or compartment configurations will vary based on case design. See technical references on pages 5 & 6 for access locations and page 12 for a compressor compartment diagram.
CASE CONNECTIONS

Pressure Switch & Power Supply

1. After the main power cord (Fig. 1) located at the base panel or toekick cover of the case is plugged in and the power switch flipped to ON the case should begin normal operations.

2. If the case does not start-up after all of the above steps have been followed depress the pressure switch (Fig. 9) which can be located at the base of the unit under the dieboard near the power switch. The power and pressure switch locations may vary based on case design.

3. After establishing power the light control switch located at the upper interior of the case can be flipped to the ON position (Fig. 10). The case should now be fully operational and all lights functioning when in the ON position.

![Fig. 9 Dieboard underside switch location](image9)

![Fig. 10 Light control switch](image10)

COMPRESSOR COMPARTMENT DIAGRAM

![Compressor Compartment Diagram](image)

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
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<tbody>
<tr>
<td>A</td>
<td>Receiver</td>
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<td>Filter Dryer</td>
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<td>J</td>
<td>Power Supply Box</td>
<td></td>
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<tr>
<td>K</td>
<td>Condenser Fan</td>
<td></td>
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</table>

Note: Access locations and/or compartment configurations will vary based on case design.
GENERAL LIGHTING INFORMATION

Hillphoenix cases are equipped with LED luminaires and feature specially designed light reflectors in the cornice to improve the illumination of products. LED power supplies operate both the cornice and shelf lights and are located above the cornice reflectors.

The lighting system has an ON/OFF switch located in the raceway, power box or at the inside back of the case. Once a case has been properly positioned in the store and an electrician has connected the lighting circuit, the lights may be turned on to verify that they are connected and functioning properly.

To ensure peak performance, it is advisable to run the lighting systems only when the store climate control is on and case refrigeration is started. Note: It is highly recommended that the ambient store temperature not exceed 80°F.

LED DRIVER/POWER SUPPLY ACCESS

To gain access to the LED driver or power supplies (Fig. 11) remove the toekick cover. The power supply can be located at the left side of the case opening.

REPLACING LED LIGHTS

Once store power is connected and the light circuit is energized, the Clearvoyant LED system should operate without the need for any significant maintenance for several years. Should a power supply need to be removed and/or replaced, turn off the power to the case before proceeding. Be certain to replace the power supply with genuine Hillphoenix parts or a comparable UL-listed Class-2 rated regulated 24V DC power supply with 100W output capacity.

Fig. 11 Clear view of the driver

LED LUMINAIRES

Removing LED luminaires:

1. The LED lighting is hardwired so begin by unplugging the power cord at the end of the light (Fig. 12).

2. Remove the screws from the light clamps (Fig. 13) while keeping ahold of the light. Once the screws are removed the light rod will come away from the case with the clamps still holding to the light.

3. Remove the closed clamps and inner rings (Fig. 14) by unclipping the clamp ends located above the screw opening. This will release the grip around the inner ring (Fig. 15) and allow for the two pieces to be separated from one another.

4. Carefully remove the inner rings from around the light rod.

Fig. 12 Hardwired lighting and power cord connection
Re-installing LED luminaires:

1. Place a ring (Fig. 16) around each end of the light rod and rotate until both edges of the rod line-up and snap ahold to the ridges in the ring.

2. Slide a clamp (Fig. 16) over each ring and close them tight around the rings by clipping together the clamp ends located above the screw opening.

3. Line-up the closed clamps (Fig. 14) and light rod with the existing screw holes on the case and re-attach.

4. Rotate the light rod into desired position after the clamps are firmly re-attached.
Before powering-up the case, be certain that all of the steps listed below have been completed to ensure proper case functionality, safety and compliance with warranty terms.

☐ Have you thoroughly examined the case for shipping damage? (see pg. 7)

☐ Have you checked the vertical plumb of the case? The horizontal level? (see pg. 8)

☐ Have you installed the toekick/compressor compartment access panel? (see pg. 9)

☐ Have you checked that the voltage of the receptacle you are going to use for power and the voltage required for the case match? (see pg. 11)

After powering-up the case, be certain that all of the steps listed below have been completed to ensure proper case functionality, safety and compliance with warranty terms.

1. Check all lights to ensure they are all functioning properly.

2. Check case temperature and adjust controller as needed.
AIRFLOW & PRODUCT LOAD

Hillphoenix cases provide maximum product capacity within the refrigerated air envelope. Please keep products within the appropriate load limit.

It is important that you do not overload the food product display so that it impinges on the airflow pattern (Fig. 17). Overloading will cause malfunction and the loss of proper temperature levels.

![Airflow pattern](image)

**WARNING**

Always keep product within the designated air curtain. Failure to do so may result in case malfunction and product losing proper temperature, resulting in sub-standard operation and increased chances of food contamination.

DEFROST & TEMPERATURE CONTROLS

Cases are equipped with either Hot Gas or Timed-Off defrost at the owner's option.

The hot gas defrost termination sensor bulb and probe are attached to the dump line which is in the front, left-hand side of the case.

DETERMINING SUPERHEAT

To identify proper superheat settings, complete the following:

1. Obtain suction pressure from access port; obtain suction line temperature from area near TXV bulb at the outlet of evaporator coil.
CASE CLEANING

A periodic cleaning schedule should be established to maintain proper sanitation, insure maximum operating efficiency, and avoid the corrosive action of food fluids on metal parts that are left on for long periods of time. We recommend cleaning once a week. Further suggestions for case cleaning include the following:

• To avoid shock hazard, be sure all electrical power is turned off before cleaning. In some installations, more than one disconnect switch may have to be turned off to completely de-energize the case.

• All surfaces pitch downward to a deep-drawn drain trough, funneling liquids to the center of the case where the waste outlet is located for easy access. Check the waste outlet to insure it is not clogged before starting the cleaning process and avoid introducing water faster than the case drain can carry it away.

• To clean the LED luminaires, shut off the lights in the case, then wipe the luminaires down with a soft, damp cloth. Avoid using harsh or abrasive cleaners as they may damage the lights. Be certain that the luminaires are completely dry before re-energizing.

• Clean from top to bottom when cleaning the display case to avoid cross contamination.

• If any potentially harmful cleaners are used, be certain to provide a temporary separator (e.g., cardboard, plastic wrap, etc.) between those cases that are being cleaned and those that may still contain product.

• Avoid spraying any cleaning liquids directly on the electrical connections.

• Allow cases to be turned off long enough to clean any frost or ice from coil and pans.

• Remove toekick and clean underneath the case with a broom and a long-handled mop. Use warm water and a disinfecting cleaning solution when cleaning underneath the cases.

**DANGER**

**SHOCK HAZARD**

Always disconnect power to case when servicing or cleaning. Failure to do so may result in serious injury or death.

**CAUTION**

Only lift the pressure plate and/or coil cover for a qualified inspector or a trained service provider. Failure to do so may result in damage to the refrigerant system.

**WARNING**

Exercise extreme caution when working in a case with the pressure plate removed. The coil contains many sharp edges that can result in severe cuts to the hands and arms.

Fans and Pressure Plate

1. Disconnect power to the case and wait for fans to come to a complete stand-still.

2. To remove the pressure plate and access the underside of the fans first remove the support brackets (Fig. 18). There will be one at each end of the case. There are eight screws to remove on each bracket; four at the center and two at each end (Fig. 19).

3. Once the support brackets are removed the underside of the fans can be accessed by removing the screws on the back, top and front sill of the pressure plate cover (Fig. 20). Lift the pressure plate with help of the provided lift handles (Fig. 21). Note: It is recommended that more than one person lift the pressure plate.
CASE CLEANING

4. Carefully, without bending the sheet metal cover, gently lift the coil cover to expose the evaporator coil.
5. Clean as necessary. Use a spray bottle filled with an approved mild detergent and warm water. This location should be accessed by qualified personnel only.
6. Be sure to screw the coil cover back to its original position after cleaning and/or inspection is complete.

Coil Inspection

1. Disconnect power to the case and wait for fans to come to a complete stand-still.
2. After disconnecting power, repeat steps 2 and 3 of the Fans and Pressure Plate section.
3. After the support brackets and pressure plate covers are off, the coil cover can be removed by extracting the screws from the top of the cover (Fig. 22), Be sure to save the removed screws for reassembly.

Condenser Air Intake Filter

Clean and remove the debris from the condenser air intake filter monthly. If filter is not cleaned regularly the head pressure will rise and cut all power off to the compressor by means of the pressure switch.

The filter will either have a slide-out screen or pull-off magnetic application. Note: Prior to cleaning, be sure to remove the filter from the case completely and move to a distance far enough away that no debris will come in to contact with the case or the product inside. Both can be cleaned with an air hose and/or rinsed with water. Be sure to remove all debris and wait until completely dry before placing back on to the case. (Top mounted compressors will not have an air intake filter.)

4. Clean as necessary. Use a spray bottle filled with an approved mild detergent and warm water.
5. Be sure to move the pressure plate back to its original position after cleaning and/or inspection is complete.

Exercise extreme caution when working in a case with the coil cover removed. The coil contains many sharp edges that can result in severe cuts to the hands and arms.

Be sure to clean the condenser air intake filter monthly. Failure to do so may result in loss of normal compressor functions and case damage.
Contact the Service Parts Department at:

1-844-HPX-PART (1-844-479-7278)
or
dfr-ia-parts@doverfoodretail.com

Provide the following information about the part you are ordering:

- Model number and serial number* of the case for which the part is intended.
- Length of the part (if applicable).
- Color of part (if painted) or color of polymer part.
- Whether part is for left or right-hand application.
- Quantity

*Data tag is located on the left end exterior panel or top interior of the case.

If the parts are to be returned for credit, contact the Parts Department. Do not send parts without authorization.
APPENDIX

A1 .......................................................... Wiring Information
B1-B3 ....................................................... Dixell Operating Instructions
C1 .......................................................... Sporlan Pressure-Temperature Chart
D1 .......................................................... Parts List
**DIGITAL CONTROLLER**

**XR03CX – XR04CX**

**1. CONTENTS**

1. Contents
2. General warnings
3. General description
4. Regulation
5. Defrost
6. Front panel commands
7. Parameters
8. Digital inputs
9. Installation and mounting
10. Electrical connections
11. How to use the hot key
12. Alarm signalling
13. Technical data
14. Accessories
15. Default setting values

**2. GENERAL WARNINGS**

**PLEASE READ BEFORE USING THIS MANUAL.**

1. This manual is part of the product and should be kept near the instrument for easy and quick reference.
2. The instrument shall not be used for purposes different from those described hereunder. It cannot be used as a safety device.
3. Check the application limits before proceeding.

**SAFETY PRECAUTIONS**

- Check the supply voltage is correct before connecting the instrument.
- Do not expose to water or moisture. Use the controller only within the operating limits avoiding sudden temperature changes with high atmospheric humidity to prevent formation of condensation.
- Warning: disconnect all electrical connections before any kind of maintenance.
- Fill the probe where it is not accessible by the End User. The instrument must not be opened.
- In case of failure or faulty operation send the instrument back to the distributor or to Dixell.
- Check the supply voltage is correct before connecting the instrument.
- In case of applications in industrial environments, the use of mains filters (our mod. FT1) in parallel with inductive loads could be useful.

**3. GENERAL DESCRIPTION**

The XR03CX in 32x74x50mm short format, is microprocessor based controller suitable for applications on normal temperature refrigerating units. It provides two relay output: one for compressor and the other one for alarm signalling or as auxiliary output. It provides an NTC probe input and a digital input for alarm signalling, for switching the auxiliary output or for start defrost. The instrument is fully configurable through special parameters that can be easily programmed through the keyboard or the by HOTKEY.

The XR04CX, in 32x74x50mm short format, is microprocessor based controller suitable for applications on normal or low temperature refrigerating units. It provides two relay output: one for compressor and the other one for defrost. It provides two NTC probe inputs, one for room temperature and other one to control defrost termination. The instrument is fully configurable through special parameters that can be easily programmed through the keyboard or the by HOTKEY.

**4. REGULATION**

The regulation is performed according to the temperature measured by the thermostat probe with a positive differential from the set point. If the temperature increases and reaches set point plus differential the compressor is started and then turned off when the temperature reaches the set point value again.

In case of fault in the thermostat probe the start and stop of the compressor are timed through the keyboard or the by HOTKEY.

**5. DEFROST**

**XR03CX**

Defrost is performed through a simple stop of the compressor. Parameter "d" controls the interval between defrost cycles, while its length is controlled by parameter "d1d".

**XR04CX**

Two defrost modes are available through the "d" parameter:
- **tDEL** → defrost through electrical heater (compressor OFF)
- **tdin** → hot gas defrost (compressor ON)

Other parameters are used to control the interval between defrost cycles (d1d), its maximum length (M1d) and two defrost modes: timed or controlled by the evaporator’s probe. At the end of defrost, dripping time is started, its length is set in the "d1d" parameter. With dri the dripping time is disabled.

**6. FRONT PANEL COMMANDS**

**SET**

To display target set point, in programming mode it selects a parameter or confirm an operation.

To start a manual defrost

In programming mode it browses the parameter codes or increases the displayed value.

In programming mode it browses the parameter codes or decreases the displayed value.

**KEYS COMBINATION**

- **SET** → To lock or unlock the keyboard
- **SET** → To enter in programming mode
- **SET** → To return to room temperature display

**LED MODE SIGNIFICATO**

<table>
<thead>
<tr>
<th>LED</th>
<th>MODE</th>
<th>SIGNIFICATO</th>
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</thead>
<tbody>
<tr>
<td><strong>On</strong></td>
<td>Compressor enabled</td>
<td></td>
</tr>
<tr>
<td><strong>Flashing</strong></td>
<td>Anti short cycle delay enabled (AC parameter)</td>
<td></td>
</tr>
<tr>
<td><strong>On</strong></td>
<td>Defrost in progress</td>
<td></td>
</tr>
<tr>
<td><strong>Flashing</strong></td>
<td>Dripping in progress</td>
<td></td>
</tr>
<tr>
<td><strong>On</strong></td>
<td>Programming mode</td>
<td></td>
</tr>
<tr>
<td><strong>Flashing</strong></td>
<td>Measurement unit</td>
<td></td>
</tr>
<tr>
<td><strong>On</strong></td>
<td>Programming mode</td>
<td></td>
</tr>
</tbody>
</table>

**HOW TO SEE THE SET POINT**

1. Push and immediately release the "SET" key, the set point value will be displayed.
2. Push and immediately release the "SET" key or wait about 5s to return to normal visualisation.

**HOW TO CHANGE THE SETPOINT**

1. Push the "SET" key for more than 2 seconds to change the set point value.
2. The value of the set point will be displayed and the "°C" or "°F" LED starts blinking;
3. To change the Set value push the o or n arrows within 10s;
4. To memorise the new set point value push the "SET" key again or wait 10s.

**HOW TO START A MANUAL DEFROST**

Push the DEF key for more than 2 seconds and a manual defrost will start.

**HOW TO CHANGE A PARAMETER VALUE**

To change the parameter’s value operate as follows:

1. Enter the Programming mode by pressing the SET+key for 3s ("°C" or "°F" LED starts blinking).
2. Select the required parameter. Press the "SET" key to display its value.
3. Use or to change its value.
4. Press "SET" to store the new value and move to the following parameter.
5. To exit: Press SET+ or wait 15s without pressing a key.

**NOTE**: the set value is stored even when the procedure is exited by waiting the time-out to expire.

**HIDDEN MENU**

The hidden menu includes all the parameters of the instrument.

**HOW TO ENTER THE HIDDEN MENU**

1. Enter the Programming mode by pressing the SET+keys for 3s ("°C" or "°F" LED starts blinking).
2. Released the keys, then push again the SET+key to display its value.
3. To change the Set value push the o or n arrows within 10s.
4. To memorise the new set point value push the SET+ key again or wait 10s.
5. If none parameter is present in L1, after 3s the "nP" message is displayed. Keep the keys pushed till the L2 message is displayed.

**NOTE**: the set value is stored even when the procedure is exited by waiting the time-out to expire.

**HOW TO MOVE A PARAMETER FROM THE HIDDEN MENU TO THE FIRST LEVEL AND VICEVERSA.**

Each parameter present in the HIDDEN MENU can be removed or put into "THE FIRST LEVEL" (user level) by pressing SET+. In HIDDEN MENU when a parameter is present in First Level the decimal level) by pressing SET+.

**HOW TO MOVE A PARAMETER FROM THE HIDDEN MENU TO THE FIRST LEVEL AND VICEVERSA.**

Each parameter present in the HIDDEN MENU can be removed or put into "THE FIRST LEVEL" (user level) by pressing SET+. In HIDDEN MENU when a parameter is present in First Level the decimal level) by pressing SET+.

**HOW TO LOCK THE KEYBOARD**

- Keep pressed for more than 3s the and keys. The "OFF" message will be displayed and the keyboard will be locked. If a key is pressed more than 3s the "OFF" message will be displayed.

**TO UNLOCK THE KEYBOARD**

Keep pressed together for more than 3s the and keys till the "on" message will be displayed.

**7. PARAMETERS**

**REGULATION**

- ***NOTES***

- ***NOTE1***

- ***NOTE2***
OPERATING INSTRUCTIONS

B2: DIXELL OPERATING INSTRUCTIONS

Hy Differential: (0.1°C ÷ 25°C) intervention differential for set point. Compressor Cut IN is SET POINT + differential (Hy). Compressor Cut OUT is when the temperature reaches the set point.

LS Minimum SET POINT: (0°C ÷ SET-SET+Yi-SET); Sets the minimum value for the set point.

US Maximum SET POINT: (SET-SET+Yi+SET); Sets the maximum value for set point.

First probe calibration: (9.9 ÷ 9.9°C) allows to adjust possible offset of the first probe.

Evaporator probe presence: It is not present; y+ stops the defrost by temperature. (Only XR04CX).

Second probe calibration: (9.9 ÷ 9.9°C) allows to adjust possible offset of the second probe. (Only XR04CX).

Outputs activation delay at start up: (0÷99 min) This function is enabled at the initial start up of the instrument and inhibits any output activation for the period of time set in the parameter.

AC Anti-defrost cycle delay: (0÷50 min) minimum interval between the compressor stop and the following restart.

Compressor ON time with faulty probe: (0÷99 min) time during which the compressor is active in case of faulty thermostat. With C0=compressor is always active.

Evaporator OFF time with faulty probe: (0÷99 min) time during which the compressor is OFF in case of faulty thermostat. With C0=compressor is always active.

Kind of Action (Only XR03CX): clO=cooling action; H1= heating action; Heating action: clO or heating action.

DISPLAY

CF Measurement unit: (°C) °C Celsius, °F Fahrenheit. Warning: When the measurement unit is changed the SET point and the values of the parameters Hy, LS, US, y, i1, AL, y+ have to be checked and modified if necessary.

rE Resolution (only for °C)(dE=+n) Resolution between ±9.9 and 9.9°C. It is integer.

Ld Default display: (P1 ÷ P2) thermostat probe; P2= evaporator probe; SP=Set Point (Only XR04CX).

dy Display delay: (0÷15 min.) when the temperature increases, the display is updated of 1 °C/°F after this time.

DEFROST

id Defrost type: (EL = in) EL= electrical heater, Compressor OFF; EL= hot gas, compressor ON.

Lot Defrost termination temperature (Only XR04CX): (±5÷50°C) when P2y= 0 sets the temperature measured by the evaporator probe, which causes the end of defrost.

Md Maximum length for defrost: (±99 min. with ±0 no defrost) when P2m, (not evaporator probe: timed defrost) i= sets the duration, when y= (and defrost based on temperature) it sets the maximum length for defrost.

dl Start defrost delay: (±99 min) This is useful when different defrost start times are necessary to avoid overloading the plant.

dD Display during defrost: (t/1 ÷ t/1 t/a) if= real temperature; iD= start defrost temperature; SP=PO=DEFV= P0=DFV= LOFF.

Dip Drip time: (0÷99 min) time interval between reaching defrost termination temperature and the restoring of the control’s normal operation. This time allows the evaporator to eliminate water drops that might have formed during defrost.

dF Defrost at power-on: y= at power on defrost starts; m=defrost doesn’t start at power-on.

ALARMS

AU Maximum temperature alarm: (±99÷99°C) when this temperature is reached the alarm is enabled, after the “Ad” delay time.

AL Minimum temperature alarm: (±5÷50°C) when this temperature is reached the alarm is enabled, after the “Ad” delay time.

Ad Temperature alarm delay: (0÷99 min) time interval between the detection of an alarm condition and alarm signalling.

dA Exclusion of temperature alarm at startup: (0÷99 min) time interval between the detection of the temperature alarm condition after instrument power on and alarm signalling.

fb Silencing buzzer (y=) Only XR03CX y= silenced, defrost relay stays of till alarm conditions lasts; y= silenced enabling: alarm relay is switched OFF by pressing a key during an alarm;

o1 Auxiliary relay configuration (dF=Fin/EA/all/Ab): (Only XR03CX) dF=defrost; EA=external; F=internal; A=Alarm; A2 auxiliary; dn=neutral zone;

AP Alarm relay polarity (cl-O): (Only XR03CX) clO= when active is closed, OP= when active is opened.

DIGITAL INPUT (Only XR03CX)

IP Digital input polarity: (+p = CL) OP= activated by closing the contact; clL= activated by opening the contact.

IF Digital input configuration: (EA=Fin/EA/Fin/EA) EA= external alarm: “EA” message is displayed: bL= serious alarm “CA” message is displayed; m= door switch function; dF=defrost activation; Au= not used; H1= inversion of the kind of action.

dI Digital input delay: (0÷99 min) with IF=EA or bL= delay between the detection of the external alarm condition and its signalling. With IF=EA it represents the delay to activate the door open.

cD Compressor and fan status when open door: (m=Fin/P0/Fin); m= normal; F= Fans OFF; OP= +Compressor OFF; FC= Compressor OFF; FC+ Compressor and Fans OFF.

rd Regulation with door open: (m=Fin/Fin/P0/Fin); m= normal; F= Fans OFF; OP= +Compressor OFF; FC= Compressor OFF; FC+ Compressor and Fans OFF.

OTHER

d1 Thermostat probe display (read only)

d2 Evaporator probe display (read only) (Only XR03CX)

Pt Parameter code table

Ls Software release

DIGITAL INPUTS

The free voltage digital input is programmable in different configurations by the "dP" parameter.

DOOR SWITCH (If=edm)

It signals the door status and the corresponding relay output status through the "dP" parameter: m= no normal (any change); F= Fan ON; OP= Compressor OFF; FC= Compressor OFF; FC+ Compressor and Fans OFF.

Since the door is open, after the delay time set through parameter "dP", the door alarm is enabled, the display shows the message “dP” and the regulation restarts if n= y. The alarm stops as soon as the external digital input is disabled again. With the door open, the high and low temperature alarms are disabled.

EXTERNAL ALARM (IF=EA)

As soon as the digital input is activated the unit will wait for “dF” time delay after signaling the “EA” alarm message. The output status don’t change. The alarm stops just after the digital input is deactivated.

SERIOUS ALARM (IF=ma)

When the digital input is activated, the unit will wait for “dF” time delay after signaling the “CA” alarm message. The relay outputs are switched OFF. The alarm will stop as soon as the digital input is deactivated.

SWITCHING SECOND RELAY ON (IF=au)

When dF=au it switches on and off the second relay.

START DEFROST (IF=df)

To start a defrost if there are the right conditions. After the defrost is finished, the normal regulation will restart only if the digital input is disabled otherwise the instrument will wait until the “dF” safety time is expired.

INVERSION OF THE KIND OF ACTION: HEATING – COOLING (IFhce)

This function allows to invert the regulation of the controller, from cooling to heating and vice versa.

INSTALLATION AND MOUNTING

Instrument XR03CX and XR04CX shall be mounted on vertical panel, in a 29x71 mm hole, and fixed using the special bracket supplied.

The temperature range allowed for correct operation is 0÷60°C. Avoid places subject to strong vibrations, corrosive gases, excessive dirt or humidity. The same recommendations apply to probes. Let air circulate by the cooling holes.

ELECTRICAL CONNECTIONS

The instrument is provided with screw terminal block to connect cables with a cross section up to 2.5 mm². Before connecting cables make sure the power supply complies with the instrument’s requirements. Separate the probe cables from the power supply cables, from the outputs and the power connections. Do not exceed the maximum current allowed on each relay, in case of heavier loads use a suitable external relay.

PROBES

The probes shall be mounted with the bulb upwards to prevent damages due to casual liquid infiltration. It is recommended to place the thermostat probe away from air streams to correctly measure the average room temperature. Place the defrost termination probe among the evaporator fins in the coldest place, where most ice is formed, far from heaters or from the warmest place during defrost, to prevent premature defrost termination.

HOW TO USE THE HOT KEY

1. Program one controller with the front keypad.

   1.1 PROBES

   The probes shall be mounted with the bulb upwards to prevent damage due to casual liquid infiltration. It is recommended to place the thermostat probe away from air streams to correctly measure the average room temperature. Place the defrost termination probe among the evaporator fins in the coldest place, where most ice is formed, far from heaters or from the warmest place during defrost, to prevent premature defrost termination.

   11.1 Program one controller with the front keypad.

   Insert a programmed “Hot key” into the 5pin receptacle and then turn the Controller ON.

   11.2 How to Program an Instrument Using Hot Key (Download)

   1. Turn off the instrument.

   Insert a programmed “Hot key” into the 5pin receptacle and then turn the Controller ON.

   2. Automatically the parameter list of the “Hot key” is downloaded into the Controller memory, the “dF” message is ticking followed by “bL flash on” and then “ED” flash on.

   3. After 10 seconds the instrument will restart working with the new parameters.

   4. Remove the “Hot key”.

   NOTE: The “dE” message is displayed for failed programming. In this case push again o key if you want to restart the upload again or remove the “Hot key” to abort the operation.

   11.3 How to Program an Instrument Using Hot Key (Upload)

   1. When the controller is ON, insert the “Hot key” and push a key; the “dE” message appears followed by “bL flashing "Ed”.

   2. Push "SE" key and the “EA” will stop flashing.

   3. Turn OFF the instrument remove the “Hot key”, then turn it ON again.

   NOTE: The “dF” message is displayed for failed programming. In this case push again o key if you want to restart the upload again or remove the “Hot key” to abort the operation.

ALARM Signalling

Mess: Cause Outputs

P1= Room probe failure Compressor output according to “Cy” or “Cn”

P2= Evaporator probe failure Compressor output according to “PX” or “PN”

H4= Maximum temperature alarm Outputs unchanged

H4= Minimum temperature alarm Outputs unchanged

E4= External alarm Outputs unchanged

CA= Serious external alarm All outputs OFF

DO= Door Open Compressor and fans restarts

ALARM RECOVERY

Probe alarms P1 and P2 start some seconds after the fault in the related probe; they automatically stop some seconds after the probe restarts normal operation. Check connections before replacing the probe. Temperature alarms “HA” and “LA” automatically stop as soon as the temperature returns to normal values.

Alarms “EA” and “CA” (with if=ba) recover as soon as the digital input is disabled.

TECHNICAL DATA

Housing: self extinguishing ABS.

Case: frontal 32x74 mm; depth 60mm.

Mounting: panel mounting in a 71x29mm panel cut-out.
**Protección:** IP20; **Protección frontal:** IP65

**Conexiones:** Conector terminal de tornillo ≤ 2.5 mm².

**Alimentación según el modelo:** 12 V ca/cc ± 10%; 24 V ca/cc ± 10%; 230 V ca ± 10%, 50/60 Hz, 110 V ca ± 10%, 50/60 Hz

**Consumo máximo:** 3 VA

**Display:** 2 dígitos, LED rojo, 14,2 mm de alto; **Entradas:** Hasta 2 sondas NTC o PTC.

**Entrada digital:** Contacto libre de voltaje; **Salidas de relé:** Compressor SPST 8(3) A, 250 Vca; o 20(8) A, 250 Vca

**AISLAMENED:**
- **Temperatura de funcionamiento:** 0 ÷ 60 °C; **Temperatura de almacenamiento:** -30 ÷ 85 °C
- **Humedad relativa:** 20 ÷ 85% (sin condensación)

**Rango de lectura y regulación:**
- **Probes NTC:** -40 ÷ 110 °C (-40 ÷ 230 °F); **Resolución:** 0,1 °C o 1 °C o 1 °F (seleccionable); **Exactitud (temperatura ambiente 25 °C):** ±0,7 °C ±1 dígito

**OUTPUT SETTINGS**

### LABEL | DESCRIPTION | RANGE | DEFAULT
--- | --- | --- | ---
**Hy** | Differential | 0.1 ÷ 25 °C/1 ÷ 45 °F | 2.0 °C/4 °F
**Ls** | Intervalo mínimo de setpoint | -55 °C SET ÷ 67 °F SET | -55 °C ÷ 99 °F
**Us** | Intervalo máximo de setpoint | SET ÷ 99 °C SET ÷ 210 °F | 99 °C ÷ 99 °F
**Od** | Calibración de primera sonda | -9.9 ÷ 9.9 °C/-18 ÷ 18 °F | 0.0
**P2** | Segundo valor de sonda (sólo XR04CX) | n – Y | y
**OE** | Segundo valor de calibración (sólo XR04CX) | -9.9 ÷ 9.9 °C/-18 ÷ 18 °F | 0.0
**Od** | Activación de salida | 0 ÷ 99 min | 0
**AC** | Obstaculo de ciclo corto | 0 ÷ 50 min | 1
**Cy** | Compressor ON time faulty probe | 0 ÷ 99 min | 15
**Cn** | Compressor OFF time faulty probe | 0 ÷ 99 min | 30
**CH** | Tipo de acción (sólo XR04CX) | cl – Ht | cl

### DISPLAY

| LABEL | DESCRIPTION | RANGE | DEFAULT | VALUE
--- | --- | --- | --- |
**CF** | Unidades de medición | °C – °F | °C ÷ °F
**RE** | Resolución (para °C) | dE – in | dE
**Ld** | Display Default (sólo XR04CX) | P1 – P2 | P1
**dy** | Display delay | 0 ÷ 15 min | 0

### DEFROST

| LABEL | DESCRIPTION | RANGE | DEFAULT | VALUE
--- | --- | --- | --- |
**td** | Defrost type | EL – in | EL
**de** | Temp. de terminación de descongelado | -50 ÷ 50 °C/-58 ÷ 122 °F | 8.0 °C/46 °F
**id** | Interval between defrost cycles | 0 ÷ 99 hours | 6
**Md** | Longitud máxima de descongelado | 0 ÷ 99 min | 30

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**dIXEL S.p.a.**
Z.I. Via dell’Industria, 27 - 32010 Pieve d’Alpago (BL) ITALY
Tel. +39 - 0437 - 98 33 - Fax +39 - 0437 - 98 93 13
http://www.dixell.com E-mail: dixell@dixell.com
## TEMPERATURE PRESSURE CHART - at sea level

<table>
<thead>
<tr>
<th>TEMPERATURE (°F)</th>
<th>REFRIGERANT (SPORLAN CODE)</th>
<th>TEMPERATURE (°F)</th>
<th>REFRIGERANT (SPORLAN CODE)</th>
<th>TEMPERATURE (°F)</th>
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To determine subcooling for R-404A use BUBBLE POINT values (Temperatures above 50°F — Gray Background); to determine superheat for R-404A, use DEW POINT values (Temperatures 50°F and below).

** = exceeds critical temperature

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D1: PARTS LIST

A  Cornice
B  Solid Surface Case Top
C  Air Discharge Perforations
D  Interior End Panel
E  End Panel Trim
F  Die Board (Radius Depicted)
G  Front Toekick
H  Condenser Air Exhaust
I  Drain
J  Insulated Drain Pan
K  Lower Cart Bumper
L  Upper Cart Bumper
M  Air Return
N  Die Board Plex
O  Plex Product Stop (Optional)
P  Bottom Deck
Q  Plex Product Stop (Optional)
R  Fixed Shelf
S  Inside Back
LIMITED WARRANTY

GENERAL WARRANTY

Manufacturer's products are warranted to be free from defects in materials and workmanship under normal use and maintenance for fourteen months from date of shipment from manufacturer (the “Base Warranty Period”). In the event of a qualifying warranty claim, a new or rebuilt part to replace any defective part will be provided without charge. The replacement part is covered under this warranty for the remainder of the applicable Base Warranty Period. In order to be eligible for warranty coverage, customer must: (i) notify Manufacturer promptly upon discovery of a warrant defect, and (ii) comply with the warranty claim procedures provided by Manufacturer from time to time.

This equipment warranty does not include labor or other costs incurred for diagnosing, repairing, removing, installing, shipping, servicing, or handling of either defective parts or replacement parts.

The warranty shall not apply:
1. To any unit or any part thereof which has been subject to accident, alteration, negligence, misuse or abuse, or which has not been operated in accordance with the manufacturer’s recommendations, or in conditions outside of Manufacturer’s specifications, or if the serial number of the unit has been altered, defaced, or removed.
2. When the unit, or any part thereof, is damaged by fire, flood, or other act of God.
3. To products that are impaired or damaged due to improper installation.
4. When installation and startup forms are not properly completed or returned within two weeks after startup.
5. If the defective part is not returned to the Manufacturer.
6. To service, maintenance or wear and tear parts (such as lights, starters and ballasts)

MODIFICATIONS TO GENERAL WARRANTY

The following sets forth certain modifications to the General Warranty for specific products of Manufacturer:

DISPLAY CASE AND SPECIALTY PRODUCTS CLEARVOYANT® LED LIGHTING

The warranty period for Clearvoyant LED lighting components within the Clearvoyant lighting system is five years from date of shipment.

REMEDY LIMITATION/DAMAGES EXCLUSION

THE REMEDY OF REPAIR OR PROVISION OF A REPLACEMENT PART WITHOUT CHARGE SHALL BE THE EXCLUSIVE REMEDY FOR ANY WARRANTY CLAIM HEREUNDER. WITHOUT LIMITING THE FOREGOING, MANUFACTURER SHALL NOT BE LIABLE UNDER ANY CIRCUMSTANCES FOR INCIDENTAL, INDIRECT OR CONSEQUENTIAL DAMAGES, INCLUDING LOSS OF PROFIT, LABOR COST, LOSS OF REFRIGERANT OR FOOD PRODUCTS.

EXCLUSIVE WARRANTY

THE FOREGOING WARRANTY IS THE EXCLUSIVE WARRANTY WITH RESPECT TO THE PRODUCTS. ALL OTHER WARRANTIES, WHETHER EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION, THE WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE HEREBY DISCLAIMED AND EXCLUDED. NO IMPLIED WARRANTY SHALL BE DEEMED CREATED BY COURSE OF DEALING OR USAGE OF TRADE. NO OTHER PERSON IS AUTHORIZED TO EXPAND OR CREATE ANY OBLIGATION GREATER THAN OR MORE EXPANSIVE THAN THE WARRANTY PROVIDED HEREIN.

Submit warranty claims to:

Hillphoenix Refrigeration & Power
Systems Division
2016 Gees Mill Road
Conyers, GA 30013
Warranty / Service
Phone: 1-833-280-5714

Hillphoenix Display Case Division
1925 Ruffin Mill Road
Colonial Heights, VA 23834
Warranty / Service
Phone: 1-833-280-5714

Hillphoenix Specialty Products Division
703 Franklin Street
Keosauqua, IA 52565
Warranty / Service
Phone: 1-833-280-5714
Warning

Maintenance & Case Care

When cleaning cases the following must be performed PRIOR to cleaning:

To avoid electrical shock, be sure all electric power is turned off before cleaning. In some installations, more than one switch may have to be turned off to completely de-energize the case.

Do not spray cleaning solution or water directly on fan motors or any electrical connections.

All lighting receptacles must be dried off prior to insertion and re-energizing the lighting circuit.

Please refer to the Use and Maintenance section of this installation manual.