To ensure proper functionality and optimum performance, it is STRONGLY recommended that Hillphoenix specialty cases be installed/serviced by qualified technicians who have experience working with commercial refrigerated display merchandisers and storage cabinets. For a list of Hillphoenix-authorized installation/service contractors, please visit our website at www.hillphoenix.com.
LIABILITY NOTICE

For Cases with Shelf Lighting Systems

Hillphoenix does NOT design any of its shelf lighting systems or any of its display cases with shelf lighting systems for direct or indirect exposure to water or other liquids. The use of a misting system or water hose on a display case with a shelf lighting system, resulting in the direct or indirect exposure of the lighting system to water, can lead to a number of serious issues (including, without limitation, electrical failures, fire, electric shock, and mold) in turn resulting in personal injury, death, sickness, and/or serious property damage (including, without limitation, to the display itself, to the location where the display is situated [e.g., store] and to any surrounding property). DO NOT use misting systems, water hoses or other devices that spray liquids in Hillphoenix display cases with lighted shelves.

If a misting system or water hose is installed or used on a display case with a shelf lighting system, then Hillphoenix shall not be subject to any obligations or liabilities (whether arising out of breach of contract, warranty, tort [including negligence], strict liability or other theories of law) directly or indirectly resulting from, arising out of or related to such installation or use, including, without limitation, any personal injury, death or property damage resulting from an electrical failure, fire, electric shock, or mold.
Important

At Hillphoenix®, the safety of our customers and employees, as well as the ongoing performance of our products, are top priorities. To that end, we include important warning messages in all Hillphoenix installation and operations handbooks, accompanied by an alert symbol paired with the word "DANGER", "WARNING", or "CAUTION".

All warning messages will inform you of the potential hazard; how to reduce the risk of case damage, personal injury or death; and what may happen if the instructions are not properly followed.

⚠️ DANGER
Indicates an immediate threat of death or serious injury if all instructions are not followed carefully.

⚠️ WARNING
Indicates a potential threat of death or serious injury if all instructions are not followed carefully.

⚠️ CAUTION
Indicates that failure to properly follow instructions may result in case damage.
Revision History

- new manual format_03/20
- condenser air intake filter cleaning_12/20
TECHNICAL REFERENCE

HVI-4-406S
Self-Service Open Multi-Deck Island Merchandiser
406 (Bakery/Beverage/Dairy/Deli/Produce)

GENERAL NOTES:

• “---” Indicates the feature is not an option on this case model and/or the data is not yet available at this time.
• (SFC) Small Format Channel offering is wired for undershelf lighting.

<table>
<thead>
<tr>
<th>Case</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>HVI-4-406S</td>
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</tbody>
</table>

SHIPPING WEIGHT

Rev. Date | Rev. # | Rev. Title
----------|--------|------------
05-14-20  | 2      | DATA UPDATE
04-08-19  | 1      | NEW STANDARDS

2017 DOE COMPLIANT
INTERTEK

Hillphoenix Refrigerated Display Cases

For sale in the United States meet or exceed Department of Energy 2017 requirements.
Numbers are based on standard case sizes. Consult Engineering.
### TECHNICAL REFERENCE

**HVI-4-406S**

Self-Service Open Multi-Deck Island Merchandiser

406 (Bakery/Beverage/Deli/Produce)

#### SYSTEM REQUIREMENTS

<table>
<thead>
<tr>
<th>Case Length</th>
<th>Volts</th>
<th>Phase</th>
<th>Total Amps</th>
<th>Minimum Circuit Ampacity</th>
<th>Maximum Overcurrent Protection</th>
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<tr>
<td>406</td>
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<td>16.29</td>
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#### ELECTRICAL DATA

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<tr>
<th>Case Length</th>
<th>Fans Per Case</th>
<th>High Efficiency Fans</th>
<th>Anti-Condensate Fans</th>
<th>Drain Pumps</th>
<th>Evaporator Pan Heaters</th>
<th>Auxiliary Fans</th>
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</thead>
<tbody>
<tr>
<td>406</td>
<td>4</td>
<td>1.20 144.0</td>
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<td>---</td>
<td>7.20 1500.0</td>
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#### LIGHTING DATA

<table>
<thead>
<tr>
<th>Case Length</th>
<th>Light Length (Lights Per Row)</th>
<th>Clearvoyant 4 LED Lighting (Per Light Row)</th>
<th>Clearvoyant 4 LED Lighting (Per Light Row)</th>
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<tbody>
<tr>
<td>406</td>
<td>(4) 6&quot; + (4) 12&quot; + (2) 24&quot;</td>
<td>0.18 17.9</td>
<td>0.12 12.5</td>
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#### GUIDELINES AND CONTROL SETTINGS

<table>
<thead>
<tr>
<th>24hr Energy Usage (kWh/ft)</th>
<th>Suction Temperature @ Case Outlet (°F)</th>
<th>Superheat Set Point @ Bulb (°F)</th>
<th>Discharge Air Temperature (°F)</th>
<th>Discharge Air Velocity (FPM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>---</td>
<td>55.3</td>
<td>10 - 11</td>
<td>34 - 36</td>
<td>150</td>
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#### CONDENSING UNIT DATA

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<thead>
<tr>
<th>Case Length</th>
<th>Volts</th>
<th>Phase</th>
<th>HP</th>
<th>RLA (Amps)</th>
<th>LRA (Amps)</th>
<th>Refrig.</th>
<th>Condenser Fans</th>
<th>Lbs. of Refrig.</th>
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#### DEFROST CONTROLS

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<tr>
<th>Defrosts Per Day</th>
<th>Run-Off Time (Min)</th>
<th>Electric Defrost</th>
<th>Timed-Off Defrost</th>
<th>Hot Gas Defrost</th>
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<tbody>
<tr>
<td>24</td>
<td>---</td>
<td>---</td>
<td>60</td>
<td>45</td>
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</table>

**NOTES:**

- "---" Indicates the feature is not an option on this case model and/or the data is not yet available at this time.
- High output cornice lights are not available in this case model.
- Listed discharge air velocity represents the average velocity at the peak of defrost.
# Technical Reference

**HVI-4-406S**

Self-Service Open Multi-Deck Island Merchandiser

406 (Bakery/Beverage/Deli/Produce)

## Caster Option

<table>
<thead>
<tr>
<th>Measurement</th>
<th>Description</th>
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</thead>
<tbody>
<tr>
<td>72 in (182.9 cm)</td>
<td>CASE HEIGHT</td>
</tr>
<tr>
<td>16 7/16&quot; (41.7 cm)</td>
<td>LOAD LIMIT</td>
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<tr>
<td>17 3/8&quot; (44.1 cm)</td>
<td>POWER CORD WITH PLUG</td>
</tr>
<tr>
<td>28 7/8&quot; (73.3 cm)</td>
<td>1-1/2&quot; PLEX PRODUCT STOP (OPTIONAL)</td>
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## Curved End Option

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<thead>
<tr>
<th>Measurement</th>
<th>Description</th>
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<tr>
<td>29 5/8&quot; (75.2 cm)</td>
<td>CASE HEIGHT</td>
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<tr>
<td>48&quot; (121.9 cm)</td>
<td>POWER CORD WITH PLUG</td>
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<tr>
<td>72 in (182.9 cm)</td>
<td>TOEKICK</td>
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</table>

### Notes
- **Engineered for stores with ambient conditions not to exceed 75° and 55% relative humidity.** Due to engineering improvements, specifications may change without notice. All measurements are taken per ASHRAE-72-2005 specifications.
- Hillphoenix refrigerated display cases for sale in the United States meet or exceed Department of Energy 2017 requirements.
- Numbers are based on standard case sizes. Consult engineering.
- 

### Revision History

<table>
<thead>
<tr>
<th>Rev. Date</th>
<th>Rev. #</th>
<th>Rev. Title</th>
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<tbody>
<tr>
<td>05-14-20</td>
<td>2</td>
<td>DATA UPDATE</td>
</tr>
<tr>
<td>04-08-19</td>
<td>1</td>
<td>NEW STANDARDS</td>
</tr>
</tbody>
</table>
HVI-4-406S
Self-Service Open Multi-Deck Island Merchandiser
406 (Bakery/Beverage/Deli/Produce)

NOTES:
• Shown with radius ends.

HVI-4-406S
Rev. Date Rev. # Rev. Title
05-14-20 2 DATA UPDATE
04-08-19 1 NEW STANDARDS
Thank you for choosing Hillphoenix for your food merchandising needs. This handbook contains important technical information and will assist you with the installation and operation of your new Hillphoenix specialty cases. By closely following the instructions, you can expect peak performance; attractive fit and finish; and long case life.

We are always interested in your suggestions for improvements (e.g. case design, technical documents, etc.). Please feel free to contact our Marketing Services group at the number listed below. Thank you for choosing Hillphoenix, and we wish you the very best in outstanding food merchandising.

CASE DESCRIPTION
This manual specifically covers the HVI-4-406S bakery, beverage, deli and produce application self-service open multi-deck island merchandiser.

STORE CONDITIONS
Hillphoenix cases are designed to operate in an air-conditioned store that maintains a 75°F (24°C) store temperature and 55% (max) relative humidity (ASHRAE conditions). Case operation will be adversely affected by exposure to excessively high ambient temperatures and/or humidity.

REFRIGERATION SYSTEM OPERATION
Air-cooled condensing units require adequate ventilation for efficient performance. Machine-room temperatures must be maintained at a minimum of 65°F in winter and a maximum of 95°F in summer. Minimum condensing temperatures should be no less than 70°F.

SHIPPING CASES
Transportation companies assume all liability from the time a shipment is received by them until the time it is delivered to the consumer. Our liability ceases at the time of shipment.

RECEIVING CASES
Examine fixtures carefully and in the event of shipping damage and/or shortages, please contact the Service Parts Department at the number listed below.

CASE DAMAGE
Claims for obvious damage must be 1) noted on either the freight bill or the express receipt and 2) signed by the carrier's agent; otherwise, the carrier may refuse the claim. If damage becomes apparent after the equipment is unpacked, retain all packing materials and submit a written request to the carrier for inspection within 14 days of receipt of the equipment. Failure to follow this procedure will result in refusal by the carrier to honor any claims with a consequent loss to the consumer.

If a UPS shipment has been damaged, retain the damaged material, the carton and notify us at once. We will file a claim.

LOST/MISSING ITEMS
Equipment has been carefully inspected to insure the highest level of quality. Any claim for lost/missing items must be made to Hillphoenix within 48 hours of receipt of the equipment. When making a claim please use the number listed below.

SERVICE PARTS & TECHNICAL SUPPORT
For service parts questions regarding our cases, please contact our Service Parts Department at 1-844-HPX-PART (1-844-479-7278) or dfr-ia-parts@doverfoodretail.com

For technical questions regarding our cases, please contact our Technical Support Department at 1-833-280-5714.

CONTACTING THE FACTORY
If you need to contact Hillphoenix regarding a specific fixture, be certain that you have both the case model number and serial number. (This information can be found on the data tag, located at the top-left interior, rear exterior panel or interior rear lower storage of the case. Location may vary based on case design.)

Hillphoenix Specialty Products
703 Franklin Street, PO Box 478
Keosauqua, IA 52565
Website: www.hillphoenix.com
**LOCATION**

This refrigerated display case has been designed for displaying and storing perishable food product. It is engineered for air-conditioned stores with a maximum ambient of 75°F and 55% relative humidity.

When selecting the location for placement of this case, avoid the following conditions:

**Excessive Air Movement**
1. Doors
2. Air-conditioned vents
3. Other air sources

**Excessive Heat**
1. Windows
2. Sun
3. Flood lamps 8 feet or less from the product
4. Other heat sources

**FLOOR PREP**

1. Ask the general contractor if your current copy of the building dimensions are the most recently issued. Also, ask for the points of reference from which you should take dimensions to locate the cases.

2. Using chalk lines or a laser transit, mark the floor where the cases are to be located for the entire lineup. The lines should coincide with the outside edges of the case feet.

3. Move case as close as possible to its permanent location. Remove all crating and shipping braces above the shipping pallet. Loosen the plastic dust cover from the pallet, but leave cover over the case to protect it while removing the case from the pallet.

4. The power cord shipping brace (Fig. 1) can be removed with a screw gun. As for case shipping braces, the same would be applied with sled runner or caster construction. If the braces are metal brackets or locks they can be removed with a screw gun. If they are wood blocks they can be removed with a J-bar. **Note: Shipping braces are normally located at each corner of the case. Some case models with casters will use bracing that surrounds the casters entirely and some will use braces that affix to the toekicks at each corner. (Shipping braces used vary and are based on case design for best transport.)**

5. Carefully, if horizontal supports, lift case up and off the pallet. Remove dust cover. Installation hardware ships in a marked packet located inside the case. Remove dust cover. Installation hardware ships in a marked packet located inside the case. (Hillphoenix self-contained display cases are sometimes designed with casters. In most situations, one or two persons can easily move the case into position.) If there are casters simply roll them on to the store floor to the proper staging area. First remove all crating then all sled runner, caster, and/or power cord shipping braces. (Dependent on case design.)

6. Leveling is necessary to ensure proper operation of the refrigeration system and drainage of the condensate. Locate the highest point on the positioning lines as a reference for determining the proper height of the shim-pack levelers. A laser transit is recommended for precision and requires just one person. Level adjustable feet by twisting, if applicable, or shim as necessary under horizontal or vertical (caster) supports as this will help ensure that the case is not settling over time.

7. Locate horizontal (Fig. 2) or vertical (caster) support positions along the chalk line. Spot properly leveled shim packs at each support location.

8. **(SLED RUNNERS)** If necessary, drill a hole in each end of every horizontal support (Fig. 3) and fasten to the floor with concrete anchors. **Note: The holes do not need to be in the exact locations specified here. Be sure that the anchors are close to the end of the horizontal supports and at each corner of the case.**

9. **(CASTERS)** If necessary, attach two brackets at two separate corners of the case (Fig. 4) and fasten to the floor with concrete anchors. **Note: The brackets do not need to be affixed in the exact locations specified here. However, be sure that the anchors are close to the corners and that at least two brackets are used, one at each corner.**
CASE INSTALLATION

You can use more than two brackets for anchoring if you want further support this way.

\[\text{Fig. 3 Seismic anchoring locations (sled runners)}\]

\[\text{Fig. 4 Seismic anchoring locations (caster brackets)}\]

⚠️ CAUTION

Locate the horizontal or vertical (caster) supports under unit before removing from pallet. Failure to do so will damage the finished metal if correct lift points are not identified prior to removal.

⚠️ CAUTION

These cases are not designed for excessive external weight. Do not walk on top or inside of cases. Doing so may result in case damage and/or personal injury.

SHIPPING BLOCK REMOVAL (COMPRESSOR)

1. It is very important that you remove the shipping block from the compressor prior to installing or running the case. To expose the compressor for shipping block removal first begin by removing the lower rear toekick panel located on the side of the case (Fig. 5). **Note:** These screws are required in order to reattach the lower panel so it is highly recommended that they be kept in a secure location until needed again.

2. Remove the lower toekick panel by taking out the retaining screws around the outside of the panel. After the screws are removed you can gently slide it away from the case (Fig. 5). **Be sure to save the removed screws for reassembly.**

3. To remove the wood compressor shipping block, the four retaining nuts will need to be loosened (Fig. 6). Once the nuts are loose the shipping block can be easily removed. You can use more than two brackets for anchoring if you want further support this way.

4. After the shipping block is removed leave the compressor retaining nuts loose. **DO NOT TIGHTEN THEM DOWN.** Leaving them loose will allow the compressor to move freely on its springs.

5. Once done be sure to screw the lower toekick panel back in place.

LINE-UP & INSTALLATION

Single Case

1. Move the case into position. Using a “J” bar, raise the end of the case (under cross support), and lower the horizontal support on to the shim packs. Repeat on the other end of the case.

⚠️ WARNING

Be certain that your hands and feet are out of the way before lowering the case. Failure to do so may result in serious injury.
2. Once the case is properly placed on the shim packs, check the vertical plumb of the case by placing a bubble level on the rear wall. Add/remove shim packs as needed. For the horizontal level, repeat this process after placing the bubble level on the front sill.

3. Install the bumper, if applicable, into pre-attached bumper track and snap into place. (Most island cases ship with bumper pre-installed.)

4. After sufficient time has passed to allow for bumper shrinkage, cut away the excess bumper for final fit and finish. Be certain to use an appropriate cutting tool (tubing- or PVC-cutter) to ensure a smooth cut.

5. Install case shelves and reconnect lights. Be aware that differing shelf configurations will affect energy consumption and case performance.

6. Install toekick/compressor compartment access panel back onto the base of case, if applicable.
CASE CONNECTIONS

PLUMBING

Some self-contained cases require a floor drain. If applicable, the drain outlet or “P” trap (Fig. 7) is shipped loose with the case and made from a 1 1/2” PVC pipe. Care should be given to ensure that all connections are water-tight and sealed with the appropriate PVC or ABS cement.

Drain lines can be run left or right of the tee with the proper pitch to satisfy local drainage requirements. When connecting the PVC to the existing floor drains be sure to provide as much downhill slope as possible and avoid long runs of drain lines.

Do not install condensate drains in contact with non-insulated suction lines in order to prevent condensate from freezing. Install the 1 1/2” PVC trap, which is provided with the case. All drains must be trapped.

Before operating the case, be certain to remove the styrofoam shipping block that protects the plumbing lines during shipping.

ELECTRICAL

Electrical hookups are made through the power supply box that can be accessed by removing the lower toekick panel.

Always check the data tag located on left end exterior panel or top interior of the case. The case must be grounded. For more detailed electrical wiring information (see Appendix A1).

Prior to plugging in and starting up the case always check the data tag located on the left end exterior panel or top interior of the case, as well as the voltage label found on the main power cord (Fig. 8) which can be found at the rear base panel. Note: Check that the voltage of the receptacle you are going to use for power and the voltage required for the case match.

Prior to plugging in and starting up the case.
Be certain that the voltage of the receptacle you are going to use and the voltage required for the case match. Failure to do so may result in case/system damage.

Be certain that all electrical connections are compliant with local codes.

CAUTION, RISK OF ELECTRIC SHOCK. If the cord or plug becomes damaged, replace only with a cord and plug of the same type.

REFRIGERATION & COMPRESSOR COMPARTMENT

A bottom mounted compressor compartment can be accessed by removing the front, rear or side panel. A top mounted compressor compartment is accessible by ladder to the top of the case.

Access locations and/or compartment configurations will vary based on case design. See technical references on pages 4 & 5 for access locations and page 11 for a compressor compartment diagram.
Pressure Switch & Power Supply

1. After the main power cord (Fig. 1) located at the base panel or toekick cover of the case is plugged in and the power switch flipped to ON the case should begin normal operations.

2. If the case does not start-up after all of the above steps have been followed depress the pressure switch (Fig. 9)

which can be located at the base of the unit under the dieboard near the power switch. The power and pressure switch locations may vary based on case design.

3. After establishing power the light control switch located at the upper interior of the case can be flipped to the ON position (Fig. 10). The case should now be fully operational and all lights functioning when in the ON position.

---

**COMPRESSOR COMPARTMENT DIAGRAM**

A  Receiver    E  Dissipater Pan    I  Condenser Coil
B  Filter Dryer  F  Start Kit    J  Power Supply Box
C  Site Glass    G  Compressor    K  Condenser Fan
D  Pressure Switch  H  Drain

Note: Access locations and/or compartment configurations will vary based on case design.
GENERAL LIGHTING INFORMATION

Hillphoenix cases are equipped with LED luminaires and feature specially designed light reflectors in the cornice to improve the illumination of products. LED power supplies operate both the cornice and shelf lights and are located above the cornice reflectors.

The lighting system has an ON/OFF switch located in the raceway, power box or at the inside back of the case. Once a case has been properly positioned in the store and an electrician has connected the lighting circuit, the lights may be turned on to verify that they are connected and functioning properly.

To ensure peak performance, it is advisable to run the lighting systems only when the store climate control is on and case refrigeration is started. Note: It is highly recommended that the ambient store temperature not exceed 80°F.

---

WARNING

Using improper DC power supplies may damage the luminaires, resulting in sub-standard operation and increased chances of safety issues/injury.

LED LUMINAIRES

Removing LED luminaires:
1. The LED lighting is hardwired so begin by unplugging the power cord at the end of the light (Fig. 12).
2. Remove the screws from the light clamps (Fig. 13) while keeping ahold of the light. Once the screws are removed the light rod will come away from the case with the clamps still holding to the light.
3. Remove the closed clamps and inner rings (Fig. 14) by unclipping the clamp ends located above the screw opening. This will release the grip around the inner ring (Fig. 15) and allow for the two pieces to be separated from one another.
4. Carefully remove the inner rings from around the light rod.
Re-installing LED luminaires:

1. Place a ring (Fig. 16) around each end of the light rod and rotate until both edges of the rod line-up and snap ahold to the ridges in the ring.

2. Slide a clamp (Fig. 16) over each ring and close them tight around the rings by clipping together the clamp ends located above the screw opening.

3. Line-up the closed clamps (Fig. 14) and light rod with the existing screw holes on the case and re-attach.

4. Rotate the light rod into desired position after the clamps are firmly re-attached.
### PRE-POWER CHECKLIST

Before powering-up the case, be certain that all of the steps listed below have been completed to ensure proper case functionality, safety and compliance with warranty terms.

- [ ] Have you thoroughly examined the case for shipping damage? (see pg. 6)
- [ ] Have you checked the vertical plumb of the case? The horizontal level? (see pg. 7)
- [ ] Have you installed the toekick/compressor compartment access panel? (see pg. 8)
- [ ] Have you checked that the voltage of the receptacle you are going to use for power and the voltage required for the case match? (see pg. 10)

After powering-up the case, be certain that all of the steps listed below have been completed to ensure proper case functionality, safety and compliance with warranty terms.

1. Check all lights to ensure they are all functioning properly.
2. Check case temperature and adjust controller as needed.
AIRFLOW & PRODUCT LOAD

Hillphoenix cases provide maximum product capacity within the refrigerated air envelope. Please keep products within the appropriate load limit.

It is important that you do not overload the food product display so that it impinges on the airflow pattern (Fig. 17). Overloading will cause malfunction and the loss of proper temperature levels.

---

**WARNING**

Always keep product within the designated air curtain. Failure to do so may result in case malfunction and product losing proper temperature, resulting in sub-standard operation and increased chances of food contamination.

---

DEFROST & TEMPERATURE CONTROLS

Cases are equipped with either Hot Gas or Timed-Off defrost at the owner's option.

The hot gas defrost termination sensor bulb and probe are attached to the dump line which is in the front, left-hand side of the case.

DETERMINING SUPERHEAT

To identify proper superheat settings, complete the following:

1. Obtain suction pressure from access port; obtain suction line temperature from area near TXV bulb at the outlet of evaporator coil.
2. Using the suction pressure reading, convert pressure to temperature using temperature pressure chart (see Appendix C1).
3. Finally, subtract the converted temperature reading from the actual temperature reading for superheat setting.
CASE CLEANING

A periodic cleaning schedule should be established to maintain proper sanitation, insure maximum operating efficiency, and avoid the corrosive action of food fluids on metal parts that are left on for long periods of time. We recommend cleaning once a week. Further suggestions for case cleaning include the following:

- To avoid shock hazard, be sure all electrical power is turned off before cleaning. In some installations, more than one disconnect switch may have to be turned off to completely de-energize the case.
- All surfaces pitch downward to a deep-drawn drain trough, funneling liquids to the center of the case where the waste outlet is located for easy access. Check the waste outlet to insure it is not clogged before starting the cleaning process and avoid introducing water faster than the case drain can carry it away.
- To clean the LED luminaires, shut off the lights in the case, then wipe the luminaires down with a soft, damp cloth. Avoid using harsh or abrasive cleaners as they may damage the lights. Be certain that the luminaires are completely dry before re-energizing.
- Clean from top to bottom when cleaning the display case to avoid cross contamination.
- If any potentially harmful cleaners are used, be certain to provide a temporary separator (e.g., cardboard, plastic wrap, etc.) between those cases that are being cleaned and those that may still contain product.
- Avoid spraying any cleaning liquids directly on the electrical connections.
- Allow cases to be turned off long enough to clean any frost or ice from coil and pans.
- Remove toekick and clean underneath the case with a broom and a long-handled mop. Use warm water and a disinfecting cleaning solution when cleaning underneath the cases.

**DANGER**

**SHOCK HAZARD**

Always disconnect power to case when servicing or cleaning. Failure to do so may result in serious injury or death.

**Fans and Pressure Plate**

1. Disconnect power to the case and wait for fans to come to a complete stand-still.
2. To remove the pressure plate and access the underside of the fans first remove the support brackets (Fig. 18). There will be one at each end of the case. There are eight screws to remove on each bracket; four at the center and two at each end (Fig. 19).

3. Once the support brackets are removed the underside of the fans can be accessed by removing the screws on the back, top and front sill of the pressure plate cover (Fig. 20). Lift the pressure plate with help of the provided lift handles (Fig. 21). **Note: It is recommended that more than one person lift the pressure plate.**

**CAUTION**

Only lift the pressure plate and/or coil cover for a qualified inspector or a trained service provider. Failure to do so may result in damage to the refrigerant system.

**WARNING**

Exercise extreme caution when working in a case with the pressure plate removed. The coil contains many sharp edges that can result in severe cuts to the hands and arms.
CAUTION
Always be sure to move the pressure plate and screw the coil cover back to their original position after cleaning and/or inspection is complete. Failure to do so may result in damage to the refrigerant system.

Coil Inspection
1. Disconnect power to the case and wait for fans to come to a complete stand-still.
2. After disconnecting power, repeat steps 2 and 3 of the Fans and Pressure Plate section.
3. After the support brackets and pressure plate covers are off, the coil cover can be removed by extracting the screws from the top of the cover (Fig. 22), Be sure to save the removed screws for reassembly.
4. Carefully, without bending the sheet metal cover, gently lift the coil cover to expose the evaporator coil.
5. Clean as necessary. Use a spray bottle filled with an approved mild detergent and warm water. This location should be accessed by qualified personnel only.
6. Be sure to screw the coil cover back to its original position after cleaning and/or inspection is complete.

WARNING
Exercise extreme caution when working in a case with the coil cover removed. The coil contains many sharp edges that can result in severe cuts to the hands and arms.

CAUTION
Be sure to clean the condenser air intake filter monthly. Failure to do so may result in loss of normal compressor functions and case damage.

Condenser Air Intake Filter
Clean and remove the debris from the condenser air intake filter monthly. If filter is not cleaned regularly the head pressure will rise and cut all power off to the compressor by means of the pressure switch.

The filter will either have a slide-out screen or pull-off magnetic application. Note: Prior to cleaning, be sure to remove the filter from the case completely and move to a distance far enough away that no debris will come in to contact with the case or the product inside. Both can be cleaned with an air hose and/or rinsed with water. Be sure to remove all debris and wait until completely dry before placing back on to the case. (Top mounted compressors will not have an air intake filter.)
Contact the Service Parts Department at:

1-844-HPX-PART (1-844-479-7278)
or
dfr-ia-parts@doverfoodretail.com

Provide the following information about the part you are ordering:

- Model number and serial number* of the case for which the part is intended.
- Length of the part (if applicable).
- Color of part (if painted) or color of polymer part.
- Whether part is for left or right-hand application.
- Quantity

*Data tag is located on the left end exterior panel or top interior of the case.

If the parts are to be returned for credit, contact the Parts Department. Do not send parts without authorization.
A1: WIRING DIAGRAM

TBD
**B1: DIXELL OPERATING INSTRUCTIONS**

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1. Contents
2. General warnings
3. General description
4. Regulation
5. Defrost
6. Front panel commands
7. Parameters
8. Digital inputs
9. Installation and mounting
10. Electrical connections
11. How to use the hot key
12. Alarm signaling
13. Technical data
14. Specifications
15. Default setting values

**2. GENERAL WARNINGS**

**PLEASE READ BEFORE USING THIS MANUAL.**

1. This manual is part of the product and should be kept near the instrument for easy and quick reference.
2. This instrument shall not be used for purposes different from those described hereunder. It cannot be used as a safety device.
3. Check the application limits before proceeding.

**SAFETY PRECAUTIONS**

- Check the supply voltage is correct before connecting the instrument.
- Do not expose to water or moisture: use the controller only within the operating limits avoiding sudden temperature changes with high atmospheric humidity to prevent formation of condensation.
- Fit the probe where it is not accessible by the End User. The instrument must not be opened.
- In case of failure or faulty operation send the instrument back to the distributor or to "Dixell S.p.A." (see address) with a detailed description of the fault.
- Consider the maximum current which can be applied to each relay (see Technical Data).
- Ensure that the wires for probes, loads and the power supply are well separated and far enough from each other, without crossing or interfering.
- In case of applications in industrial environments, the use of mains filters (our mod. FT1) in parallel with inductive loads could be useful.

**3. GENERAL DESCRIPTION**

The XR03CX or XR04CX short format, is microprocessor based controller suitable for applications on normal or low temperature refrigerating units. It provides two relay output: one for compressor and the other one alarm signaling or as auxiliary output. It provides an NTC probe input and a digital input for alarm signaling.

The XR03CXC, in 32x74x50mm short format, is microprocessor based controller suitable for applications on normal or low temperature refrigerating units. It provides two relay output: one for compressor and the other one for defrost, it provides two NTC probe inputs, one for room temperature and other one to control defrost through the keyboard or the by HOTKEY.

**4. REGULATION**

The regulation is performed according to the temperature measured by the thermostat probe with a positive differential from the set point: if the temperature increases and reaches set point plus differential the compressor is started and then turned off when the temperature reaches the set point value again.

In case of fault in the thermostat probe the start and stop of the compressor are timed through the keyboard or the by HOTKEY.

**5. DEFROST**

XR03CX

Defrost is performed through a simple stop of the compressor. Parameter "id" controls the interval between defrost cycles, while its length is controlled by parameter "Md".

**XR04CX**

Two defrost modes are available through the "M" parameter:

- td=EL (defrost through electrical heater (compressor OFF))
- td=in (hot gas defrost (compressor ON))

Other parameters are used to control the interval between defrost cycles (id) , its maximum length (Md) and two defrost modes: timed or controlled by the evaporator's probe. At the end of defrost, if defrost time is started, its length is set in the parameter "DMD". With dmd the defrost time is disabled.

**6. FRONT PANEL COMMANDS**

**KEYS COMBINATION**

- To lock or unlock the keyboard
- To enter in programming mode
- To return to room temperature display

**6.1 How to see the Set Point**

1. Push and immediately release the SET key, the set point will be shown.
2. Push and immediately release the SET key or wait about 5s to return to normal visualisation.

**6.2 How to change the Setpoint**

1. Enter the Programming mode by pressing the SET+ keys for 3s ("°C" or "°F" LED starts blinking).
2. Select the required parameter. Press the SET key to display its value.
3. Use or to change its value.
4. Press SET to store the new value and move to the following parameter.
5. To exit: Press SET+ or wait 15s without pressing a key.

**6.3 How to change a parameter Value**

To change the parameter’s value operate as follows:

1. Enter the Programming mode by pressing the SET+ keys for 3s ("°C" or "°F" LED starts blinking).
2. Select the required parameter. Press the SET key to display its value.
3. Use or to change its value.
4. Press SET to store the new value and move to the following parameter.
5. To exit: Press SET+ or wait 15s without pressing a key.

**6.4 How to start a Manual Defrost**

Push the DEF key for more than 2s and a manual defrost will start.

**6.5 How to change a Parameter Value**

To change the parameter’s value operate as follows:

1. Enter the Programming mode by pressing the SET+ keys for 3s ("°C" or "°F" LED starts blinking).
2. Select the required parameter. Press the SET key to display its value.
3. Use or to change its value.
4. Press SET to store the new value and move to the following parameter.
5. To exit: Press SET+ or wait 15s without pressing a key.

**6.6 How to move a Parameter from the Hidden Menu to the First Level and Viceversa**

Each parameter present in the HIDDEN MENU can be removed or put into “THE FIRST LEVEL” (user level) by pressing SET+ in HIDDEN MENU when a parameter is present in First Level the decimal point is on.

**6.7 How to lock the Keyboard**

- Keep pressed for more than 3s the keys.
- The "OFF" message will be displayed and the keyboard will be locked. If a key is pressed more than 3s the "OFF" message will be displayed.

**6.8 How to unlock the Keyboard**

Keep pressed together for more than 3s the keys till the "on" message will be displayed.
B2: DIXELL OPERATING INSTRUCTIONS

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DISPLAY

CF Measurement unit: ("C/F") °C=Centigrade; °F=Faahrenheit. WARNING: When the measurement unit is changed the set point and the values of the parameters Hy, LS, oE, oF, Au, AL have to be modified if necessary.

e Resolution (only for °C) (di+n) eF=decimal between -9.9 and 9.9; integer

dL Default display: (P1 + P2) P1=thermostat probe; P2= evaporator probe. SP=Set Point (Only XR04CX).

dy Display delay: (0÷15 min) when the temperature increases, the display is updated with 1 °C/1 after this time.

DEFROST

id Defrost type: (EL in) EL=electrical heater, compressor OFF, hot gas, compressor ON.

dE Defrost termination temperature (Only XR04CX): (0÷50°C) If P2Y °C sets the temperature measured by the evaporator probe, which causes the end of defrost.

Md Maximum interval between defrost cycles: (0÷99 on) Determines the time interval between the beginning of two defrost cycles.

Ed Start defrost delay: (0÷99min) This is useful when different defrost start times are necessary to avoid overheating the plant.

dF Display during defrost: (n / t / s / d) dF: real temperature; t=start defrost temperature; S=dE; P1=POFF; dF=OFF

dP Drip time: (0÷99 min) time interval between the detection of an alarm condition and the restarting of the control’s normal operation. This time allows the evaporator to eliminate water drops that might have formed due to defrost.

dP Defrost at power-on: (n + y) y= delay on power defrost start; m=defrost doesn’t start at power-on

ALARMS

AU Maximum temperature alarm: (AL+69°C) when this temperature is reached the alarm is enabled, after the "Ad" delay time.

AL Minimum temperature alarm: (0÷59°C) when this temperature is reached the alarm is enabled, after the "Ad" delay time.

Ad Temperature alarm delay: (0÷99 min) time interval between the detection of an alarm condition and alarm signalling.

dA Exclusion of temperature alarm at startup: (0÷99 min) time interval between the detection of the temperature alarm condition after instrument power on and alarm signalling.

tb Silenceing buzzer (nF) (Only XR03CX) "nF" silence, disabled alarm relay stays on till alarm conditions lasts; "nF" silenced enabled alarm relay is switched OFF by pressing a key during an alarm.

oA Auxiliary relay configuration (dB= diligent relay, dB=on) (Only XR03CX) dB=defrost; dB=Fan; dB=Alarm: dB=auxiliary; dB=neutral zone;

AP Alarm relay polarity (CL=OPF). (Only XR03CX) dF= when active is closed, OPF when active is opened

DIGITAL INPUT (Only XR03CX)

Ip Digital input polarity: (Ip + CL) dP= activated by closing the contact; CL= activated by opening the contact;

If Digital input configuration: (EA/Ed/Ad/Au/He/He) EA=external alarm "EA message" is displayed; Ed=serious alarm "CA" message is displayed; Ad=door switch function; dP=defrost activation; Au=not used; He=inversion of the kind of action.

di Digital input delay: (0÷199 min) with FEA or BA delay between the detection of the external alarm condition and its signalling. If FeoF it represents the delay to activate the door open alarm.

dC Compressor and fan status when open door: (n=OFF/F=ON) normal; F= fans ON; OP =Compressor OFF; Fe=Compressor and fans OFF.

rd Regulation with door open: (n=n) n= no regulation if door is open; y= when di is elapsed regulation restarts even if door alarm is present.

OTHER

d1 Thermostat probe display (read only)

d2 Evaporator probe display (read only) (Only XR03CX)

Pt Parameter code table

R Software release

8. DIGITAL INPUTS

The free voltage digital input is programmable in different configurations by the dB parameter.

DOOR SWITCH (ifFdo)

It signals the door status and the corresponding relay output status through the dB parameter. n0= normal (any change); Fn= Fan OFF; CP= Compressor OFF; FC= Compressor and fan OFF.

Since the door is opened, after the delay time set through parameter dB, the door alarm is enabled, the display shows the message "GA" and the regulation restarts if n= y. The alarm stops as soon as the external digital input is disabled again. With the door open, the high and low temperature alarms are disabled.

EXTERNAL ALARM (ifFae)

As soon as the digital input is activated the unit will wait for "dF" time delay before signaling the "EA" alarm message. The outputs status don’t change. The alarm stops just after the digital input is deactivated.

SERIOUS ALARM (ifFan)

When the digital input is activated, the unit will wait for "dF" delay before signaling the "CA" alarm message. The relay outputs are switched OFF. The alarm will stop as soon as the digital input is deactivated.

SWITCHING SECOND RELAY ON (ifFau)

When eFau it switches on and off the second relay.

START DEFROST (ifFdF)

This is a delay if there are the right conditions. After the delay is finished, the normal regulation will restart only if the digital input is disabled otherwise the instrument will wait until the "df" safety time is expired.

INVERSION OF THE KIND OF ACTION: HEATING - COOLING (ifFhr)

This function allows to invert the regulation of the controller, from cooling to heating and viceversa.

9. INSTALLATION AND MOUNTING

Instrument XR03CX and XR04CX shall be mounted on vertical panel, in a 22x11 mm hole, and fixed using the special bracket supplied.

The temperature range allowed for correct operation is 0÷60 °C. Avoid places subject to strong vibrations, corrosive gases, excessive dirt or humidity. The same recommendations apply to probes. Let air circulate by the cooling holes.

10. ELECTRICAL CONNECTIONS

The instrument is provided with screw terminal block to connect cables with a cross section up to 2,5 mm². Before connecting cables make sure the power supply complies with the instrument’s requirements. Separate the probe cables from the power supply cables, from the outputs and the power connections. Do not exceed the maximum current allowed on each relay, in case of heavier loads use a suitable external relay.

11. PROBES

The probes shall be mounted with the bulb upwards to prevent damages due to casual liquid infiltration. It is recommended to place the thermostat probe away from air streams to correctly measure the average room temperature. Place the defrost termination probe among the evaporator fins in the coldest place, where most ice is formed, far from heaters or from the warmest place during defrost, to prevent premature defrost termination.

11. HOW TO USE THE HOT KEY

1. Program one controller with the front keypad.

2. When the controller is ON, insert the "Hot key" and push A key; the "mF" message appears followed by a flashing "Ed".

3. Push "SET" key and the "Ea" will stop flashing.

4. Turn OFF the instrument remove the "Hot Key", then turn it ON again.

NOTE: The "mF" message is displayed for failed programming. In this case push again o key if you want to restart the upload again or remove the "Hot key" to abort the operation.

11. HOW TO PROGRAM AN INSTRUMENT USING HOT KEY (DOWNLOAD)

1. Turn OFF the instrument.

2. Insert a programmed "Hot Key" into the 5-pin receptacle and then turn the Controller ON.

3. Automatically the parameter list of the "Hot Key" is downloaded into the Controller memory, the "mF" message is blinking followed by a flashing "Ed".

4. After 10 seconds the instrument will restart working with the new parameters.

5. Remove the "Hot Key".

NOTE: The "mF" message is displayed for failed programming. In this case push again o key if you want to restart the upload again or remove the "Hot key" to abort the operation.

12. ALARM SIGNALLING

Mess: Cause Outputs

P1*: Room probe failure Compressor output according to "Cv" or "Ov"

P2* Evaporator probe failure Compressor output is timed (Only XR04CX)

HA* Maximum temperature alarm Outputs unchanged

LA* Minimum temperature alarm Outputs unchanged

EA* External alarm Outputs unchanged

CA* Serious external alarm All outputs OFF

DF* Door Open Compressor and fans restarts

14. ALARM RECOVERY

Probe alarms P1* and P2* start some seconds after the fault in the related probe; they automatically stop some seconds after the probe restarts normal operation. Check connections before replacing the probe. Temperature alarms HA* and LA* automatically stop as soon as the temperature returns to normal values.

Alarms "EA*" and "CA*" (with ifTa) recover as soon as the digital input is disabled.

13. TECHNICAL DATA

Housing: self extinguishing ABS.

Case: frontal 32x74 mm; depth 60mm;

Mounting: panel mounting in a 71x26mm panel cut-out
B3: DIXELL OPERATING INSTRUCTIONS

**Operating Manual**

**14. CONNECTIONS**

**XR03CX – 20A or 8A Compressor**

<table>
<thead>
<tr>
<th>Key</th>
<th>Description</th>
<th>Range</th>
<th>Default</th>
</tr>
</thead>
<tbody>
<tr>
<td>Line Comp</td>
<td>Supply</td>
<td>230÷50-60Hz</td>
<td></td>
</tr>
<tr>
<td>NC</td>
<td>Def</td>
<td></td>
<td></td>
</tr>
<tr>
<td>AUX</td>
<td>Def</td>
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<tr>
<td>1</td>
<td>2</td>
<td>3</td>
<td>4</td>
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</table>

**XR04CX – 20A or 8A Compressor**

<table>
<thead>
<tr>
<th>Key</th>
<th>Description</th>
<th>Range</th>
<th>Default</th>
</tr>
</thead>
<tbody>
<tr>
<td>Line Comp</td>
<td>Supply</td>
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<tr>
<td>NC</td>
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<tr>
<td>AUX</td>
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<tr>
<td>1</td>
<td>2</td>
<td>3</td>
<td>4</td>
</tr>
</tbody>
</table>

**NOTE:** The compressor relay is 20(8)A or 16(6)A depending on the model.

**NOTE:** 120Vac or 24Vac/dc or 12Vac/dc connect to 6 and 7.

**15. DEFAULT SETTING VALUES**

<table>
<thead>
<tr>
<th>Lab El</th>
<th>Description</th>
<th>Range</th>
<th>Default</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>REGULATION</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hy</td>
<td>Differential</td>
<td>0.1 ÷ 25°C/1 ÷ 45°F</td>
<td>2.0°C / 4°F</td>
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<tr>
<td>LS</td>
<td>Minimum Set Point</td>
<td>SET÷99°C / SET÷210°F</td>
<td>-55°C / -55°F</td>
</tr>
<tr>
<td>US</td>
<td>Maximum Set Point</td>
<td>SET÷99°C / SET÷210°F</td>
<td>99°C / 99°F</td>
</tr>
<tr>
<td>ot</td>
<td>First probe calibration</td>
<td>-9.9÷9.9°C/-18÷18°F</td>
<td>0.0</td>
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<tr>
<td>P2</td>
<td>Second probe presence (Only XR04CX)</td>
<td>n – Y</td>
<td>y</td>
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<tr>
<td>oE</td>
<td>Second probe calibration (Only XR04CX)</td>
<td>-9.9÷9.9°C/-18÷18°F</td>
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<tr>
<td>od</td>
<td>Outputs activation delay at start up</td>
<td>0 ÷ 99 min</td>
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<tr>
<td>AC</td>
<td>Anti-short cycle delay</td>
<td>0 ÷ 50 min</td>
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<tr>
<td>Cy</td>
<td>Compressor ON time faulty probe</td>
<td>0 ÷ 99 min</td>
<td>15</td>
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<tr>
<td>Cn</td>
<td>Compressor OFF time faulty probe</td>
<td>0 ÷ 99 min</td>
<td>30</td>
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<tr>
<td>CH</td>
<td>Kind of Action (Only XR04CX)</td>
<td>cL / Ht</td>
<td>cL</td>
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<td><strong>DISPLAY</strong></td>
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<tr>
<td>CF</td>
<td>Measurement units</td>
<td>°C / °F</td>
<td>°C / °F</td>
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<td>rE</td>
<td>Resolution (only for °C)</td>
<td>dE – in</td>
<td>dE</td>
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<tr>
<td>LD</td>
<td>Default Display (Only XR04CX)</td>
<td>P1 – P2 – SP</td>
<td>P1</td>
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<tr>
<td>dy</td>
<td>Display delay</td>
<td>0 ÷ 15 min</td>
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<td><strong>DEFROST</strong></td>
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<tr>
<td>td</td>
<td>Defrost type</td>
<td>EL – in</td>
<td>EL</td>
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<tr>
<td>dE</td>
<td>Defrost termination temperature</td>
<td>0 ÷ 99 hours</td>
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<tr>
<td>Md</td>
<td>Maximum length for defrost</td>
<td>0 ÷ 99 min.</td>
<td>30</td>
</tr>
</tbody>
</table>

**dIXEL S.p.a.**

Z.I. Via dell’Industria, 27 - 32010 Pieve d’Alpago (BL) ITALY

Tel. +39 - 0437 - 98 33 - fax +39 - 0437 - 98 93 13

http://www.dixell.com E-mail: dixell@dixell.com
**TEMPERATURE PRESSURE CHART - at sea level**

To determine subcooling for R-404A use BUBBLE POINT values (Temperatures above 50°F — Gray Background); to determine superheat for R-404A, use DEW POINT values (Temperatures 50°F and below).

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**Vacuum-Inches of Mercury**

**Bold Italic Figures**

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<table>
<thead>
<tr>
<th>TEMPERATURE (°F)</th>
<th>REFRIGERANT (SPORLAN CODE)</th>
<th>VACUUM (IN. Hg)</th>
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<td>15.1 44.3 46.9 24.7 351.5</td>
<td>42</td>
</tr>
</tbody>
</table>

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**Pressure-Pounds Per Square Inch Gauge**

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To determine subcooling for R-404A use BUBBLE POINT values (Temperatures above 50°F — Gray Background); to determine superheat for R-404A, use DEW POINT values (Temperatures 50°F and below).

**= exceeds critical temperature"
A  Cornice
B  Solid Surface Case Top
C  Air Discharge Perforations
D  Plex Product Stop (Optional)
E  Die Board Plex
F  Die Board (Radius Depicted)
G  Front Toekick
H  Condenser Air Exhaust
I  Drain
J  Insulated Drain Pan
K  Magnetic Condenser Air Intake
L  Lower Cart Bumper
M  Upper Cart Bumper
N  Air Return
O  Product Stop
P  Bottom Deck
Q  Fixed Shelf
R  Inside Back
Hill PHOENIX, Inc.
Hereinafter Referred To As Manufacturer

LIMITED WARRANTY

GENERAL WARRANTY

Manufacturer’s products are warranted to be free from defects in materials and workmanship under normal use and maintenance for fourteen months from date of shipment from manufacturer (the “Base Warranty Period”). In the event of a qualifying warranty claim, a new or rebuilt part to replace any defective part will be provided without charge. The replacement part is covered under this warranty for the remainder of the applicable Base Warranty Period. In order to be eligible for warranty coverage, customer must: (i) notify Manufacturer promptly upon discovery of a warrant defect, and (ii) comply with the warranty claim procedures provided by Manufacturer from time to time.

This equipment warranty does not include labor or other costs incurred for diagnosing, repairing, removing, installing, shipping, servicing, or handling of either defective parts or replacement parts.

The warranty shall not apply:
1. To any unit or any part thereof which has been subject to accident, alteration, negligence, misuse or abuse, or which has not been operated in accordance with the manufacturer’s recommendations, or in conditions outside of Manufacturer’s specifications, or if the serial number of the unit has been altered, defaced, or removed.
2. When the unit, or any part thereof, is damaged by fire, flood, or other act of God.
3. To products that are impaired or damaged due to improper installation.
4. When installation and startup forms are not properly completed or returned within two weeks after startup.
5. If the defective part is not returned to the Manufacturer.
6. To service, maintenance or wear and tear parts (such as lights, starters and ballasts)

MODIFICATIONS TO GENERAL WARRANTY

The following sets forth certain modifications to the General Warranty for specific products of Manufacturer:

DISPLAY CASE AND SPECIALTY PRODUCTS CLEARVOYANT® LED LIGHTING

The warranty period for Clearvoyant LED lighting components within the Clearvoyant lighting system is five years from date of shipment.

REMEDY LIMITATION/DAMAGES EXCLUSION

THE REMEDY OF REPAIR OR PROVISION OF A REPLACEMENT PART WITHOUT CHARGE SHALL BE THE EXCLUSIVE REMEDY FOR ANY WARRANTY CLAIM HEREUNDER. WITHOUT LIMITING THE FOREGOING, MANUFACTURER SHALL NOT BE LIABLE UNDER ANY CIRCUMSTANCES FOR INCIDENTAL, INDIRECT OR CONSEQUENTIAL DAMAGES, INCLUDING LOSS OF PROFIT, LABOR COST, LOSS OF REFRIGERANT OR FOOD PRODUCTS.

EXCLUSIVE WARRANTY

THE FOREGOING WARRANTY IS THE EXCLUSIVE WARRANTY WITH RESPECT TO THE PRODUCTS. ALL OTHER WARRANTIES, WHETHER EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION, THE WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE HEREBY DISCLAIMED AND EXCLUDED. NO IMPLIED WARRANTY SHALL BE DEEMED CREATED BY COURSE OF DEALING OR USAGE OF TRADE. NO OTHER PERSON IS AUTHORIZED TO EXPAND OR CREATE ANY OBLIGATION GREATER THAN OR MORE EXPANSIVE THAN THE WARRANTY PROVIDED HEREIN.

Submit warranty claims to:

Hillphoenix Refrigeration & Power
Systems Division
2016 Gees Mill Road
Conyers, GA 30013
Warranty / Service
Phone: 1-833-280-5714

Hillphoenix Display Case Division
1925 Ruffin Mill Road
Colonial Heights, VA 23834
Warranty / Service
Phone: 1-833-280-5714

Hillphoenix Specialty Products Division
703 Franklin Street
Keosauqua, IA 52565
Warranty / Service
Phone: 1-833-280-5714

4844-3514-3187.2
Warning

Maintenance & Case Care

When cleaning cases the following must be performed PRIOR to cleaning:

To avoid electrical shock, be sure all electric power is turned off before cleaning. In some installations, more than one switch may have to be turned off to completely de-energize the case.

Do not spray cleaning solution or water directly on fan motors or any electrical connections.

All lighting receptacles must be dried off prior to insertion and re-energizing the lighting circuit.

Please refer to the Use and Maintenance section of this installation manual.